

Connecting to the Internet of Things (IoT)

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Solutions

GLOBAL PRODUCT DATA
INTEROPERABILITY
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IoT and Its Impact in Aerospace

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- **Impact to business models**
 - Shift from physical to digital differentiation.
 - Outcome based economy.
 - New Revenue Models
- **IoT and Mobility impact to business processes.**

IoT Transforming Manufacturing

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OPPORTUNITY:

- 400 production lines producing 140,000 kilometers of wire per day, 24/7 operation
- Growing concern about product liability
- Increasing costs of wasted copper, labor, and energy due to late detection
- Detection limited to only a few factors and 100 meter segments of wire

SOLUTION:

- Monitors dozens of quality factors in real-time against relevant order data
- Real-time intervention
- 25 millimeter segment quality detection
- Factory-floor interfaces to monitor quality and augment data manually
- Faster product introduction at lower risk
- Flawless, uninterrupted copper production

RESULT:

**ACHIEVED
FASTER
RESPONSE**



TO PRODUCTION ISSUES



**IMPROVED
DETECTION**



25 MILLIMETERS

GROWTH



**IN
MARGINS**

IoT Transforming Field Service

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OPPORTUNITY:

- Engines provide onsite generation for power, heating, and cooling
- Support additional revenue stream through contracted engine maintenance
- Requirement to meet SLAs for uptime across multiple customers and locations
- Preventative maintenance avoids unplanned downtime and reduces costs

SOLUTION:

- Advance maintenance deployment before outage saves ~1K/engine/year
- 3,400+ engines are monitored using machine-to-machine feeds
- 250 data points every 30 seconds
- With 10 second latency, combines engine service diagnostics and engine application performance statistics into consolidated dashboard

RESULT:

PROACTIVE MAINTENANCE
Deployment and Performance Diagnostics
SAVES \$3.4+M PER YEAR



3,400+ engines monitored using machine-to-machine feeds

IoT Transforming Supply Chain

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OPPORTUNITY:

- Outcome based contracts requiring shift from shipping on time, to ensuring stock on hand
- Reduce shipping costs for normal deliveries
- Leverage increased delivery traceability through IoT within logistics

SOLUTION:

- Monitor on hand and consumption rates
- Plan shipments via best cost routing for normal restock
- Track deliveries and predict delays based upon known route patterns
- Expedite new shipment when needed to ensure successful outcome

RESULT:



**LOWER
COSTS**



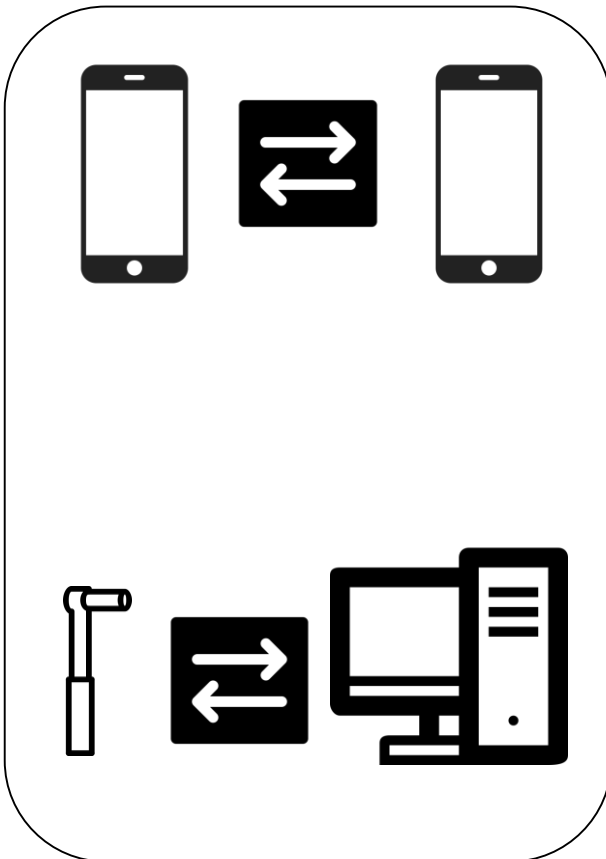
**IMPROVED
SATISFACTION**

**ENABLED NEW
BUSINESS MODEL**

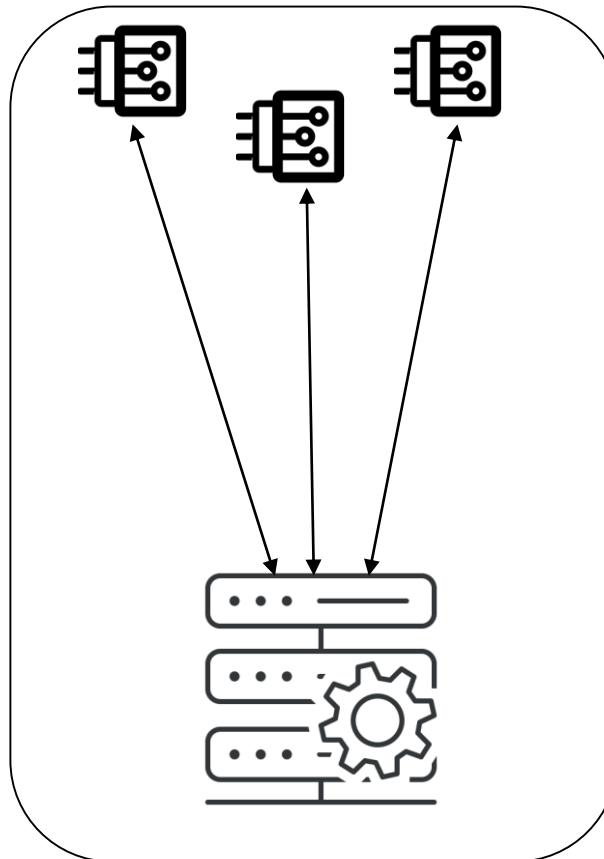
Connecting to IoT

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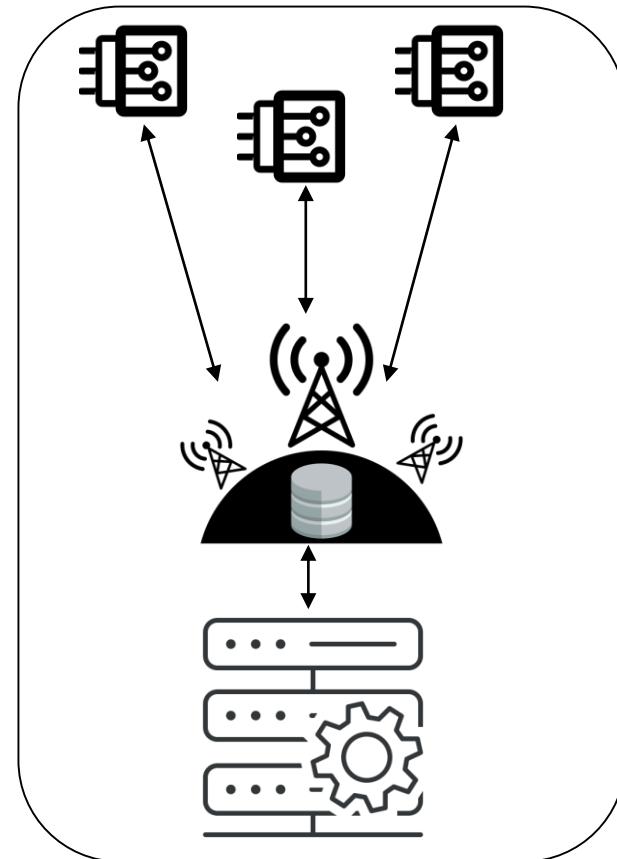
Peer to Peer



Things to Server



Things to Hub to Server



Multiple Variations Combine Models

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- Peer to Peer
 - RFID Cartridges so dispenser knows inventory
- Local Hub to things
 - Dispenser monitors flow rates, temperatures, etc.
- Thing to Server (Dispenser)
 - Nightly updates of inventory and usage to hub
 - Receives campaigns and other content updates
 - Servers sweeps, aggregates, analyzes
- Thing to Server (Phone)
 - Setup account on Phone
 - Create Fusion Mixes up to 3 flavors
- Peer to Peer then Thing to Server to Thing
 - Phone reads 2D barcode on machine
 - Phone talks to Server letting it know where it is
 - Server tells the dispenser who with recipes
 - User picks recipe and mix flows

Volume of Data

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Pratt & Whitney's Geared Turbo Fan (GTF) engine – an engine that comes with 5000 sensors that generate up to 10 GB of data per second.

A single twin engine aircraft with an average of 12 hours flight-time can produce 844 TB of data.

Additional Considerations

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- **Data at Rest**
- **Data in Motion**
- **Classes of Information**
- **Registration**
- **Authentication**
- **Scale**
- **Throttling**
- **Software Updates**

Point to Point Approach

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- **Still working on visual**

Point to Point Challenges

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- **Direct Coupling and Dependencies**
- **Lifecycle Timing**
- **Security**
- **Scale**
- **Limited Intelligence**
- **Complexity**

IoT via Gateway and ESB

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- **Still working on visual**

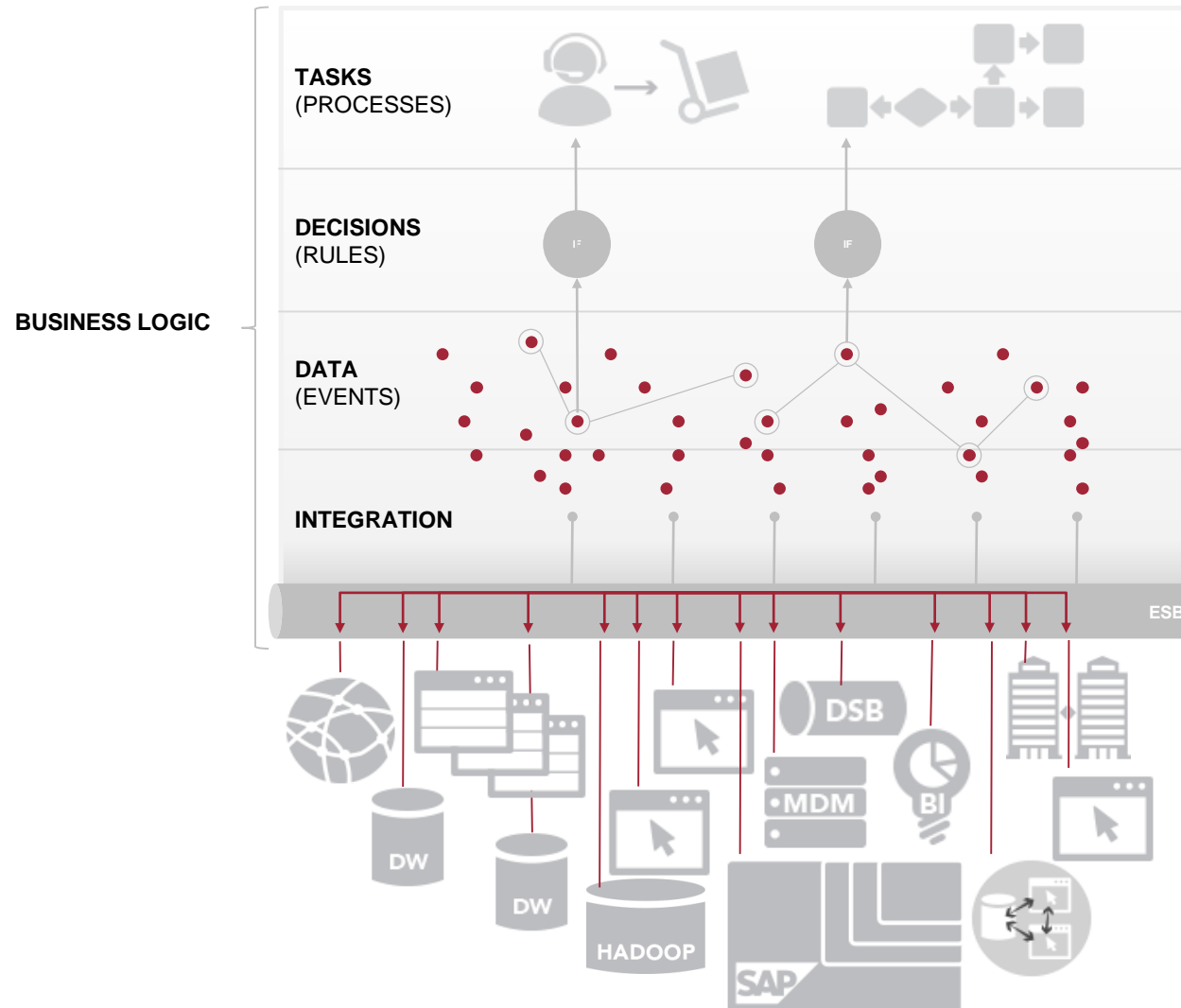
Benefits of Gateway and ESB for IoT Connectivity

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- **Provides Abstraction**
- **Consistent Security**
- **Registered Consumers with Onboarding**
- **SLA Differentiation**

IoT Combined with Gateway & ESB Creates Value

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