

TOWARDS A BETTER (MODERN) TDP with 3DPDF

A New Way of Communication

GLOBAL PRODUCT DATA
INTEROPERABILITY
S U M M I T
2016



ELYSIUM

Parker Aerospace

NORTHROP GRUMMAN

BOEING

STANLEY

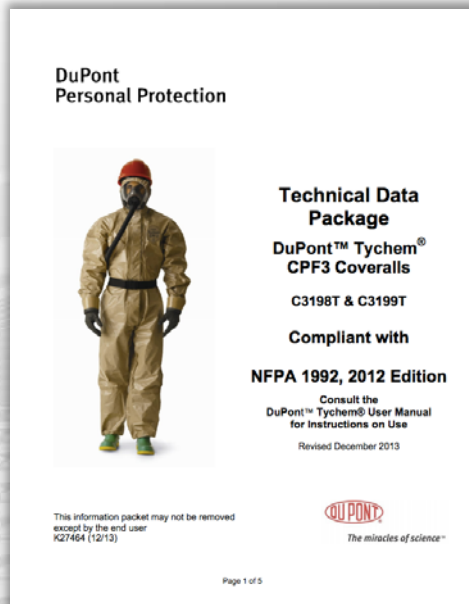
3M

ABB

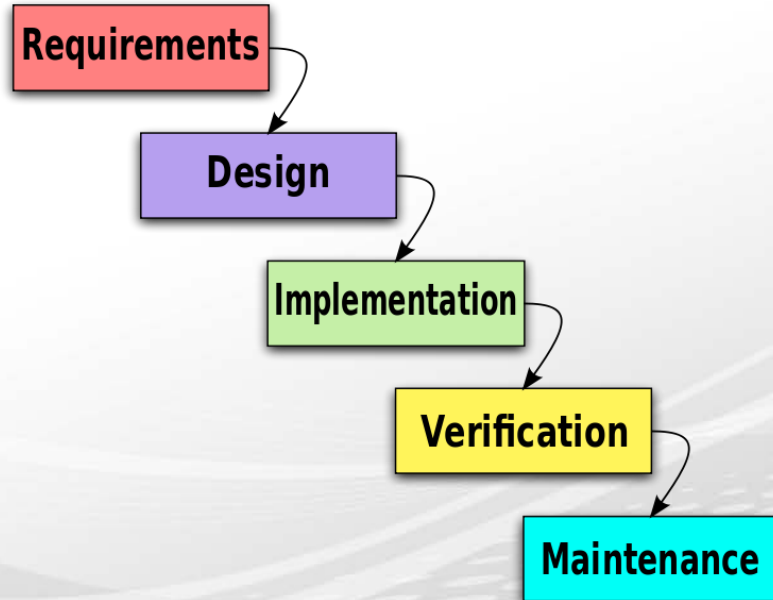
ABB

Agenda

- TDP overview
- TDP evolution
- Modern TDP
- Construction of a modern TDP
- Demo
- Q&A



What is a Technical Data Package?



- Geometric description (form)
- Product Manufacturing Information (fit)
- QA requirements
- Material specifications
- Reliability data
- Maintenance specifications
- Manufacturing process and tooling data
- Packaging
- Performance requirements
- Certifications
- Other product definition data

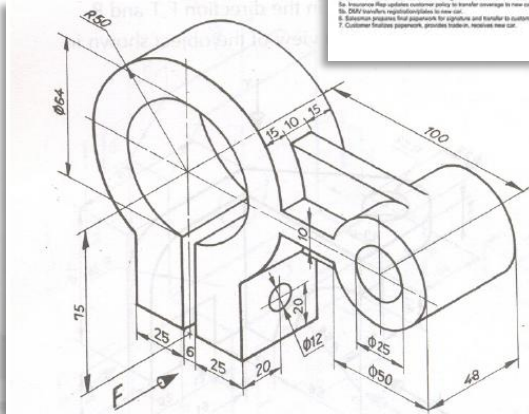
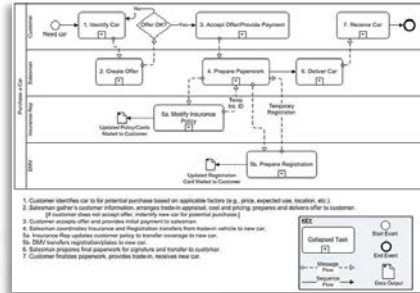
Why are TDP's important?

- Second source manufacture
- Operate, train, maintain, repair
- Spares provisioning
- Overhaul / upgrade / refit
- Replacement manufacturing



Once upon a time (Phase 1 TDP's)

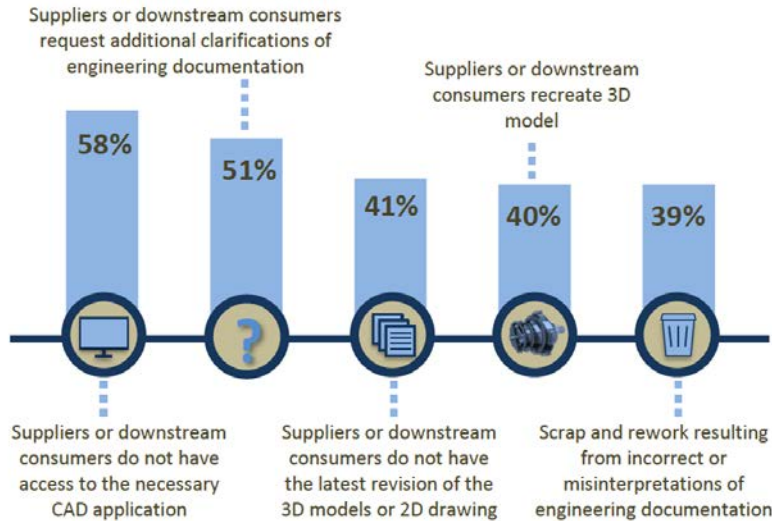
	Samsung Galaxy Note 2	Samsung Galaxy Note 4
Display	5.1 inch Super AMOLED with 222 ppi	5.1 inch Super AMOLED with 222 ppi
Processor	Qualcomm Snapdragon S4 Pro 1.5GHz or Exynos 4210 Dual Core 1.5GHz	Qualcomm Snapdragon S4 Pro 1.5GHz or Exynos 4210 Dual Core 1.5GHz
RAM	1GB or 2GB	1GB or 2GB
Storage	16GB	16GB
Expansion	microSD Card up to 64GB	microSD Card up to 64GB
Camera	2MP rear facing 1.9MP front facing	2MP rear facing 1.9MP front facing
Connectivity	Bluetooth 4.0, Wi-Fi, NFC, USB 2.0, mini USB, DLNA, 3G HSPA	Bluetooth 4.0, Wi-Fi, NFC, USB 2.0, mini USB, DLNA, 3G HSPA
Software	Android 4.1 with TouchWiz	Android 4.1 with TouchWiz
Dimensions	130.4 x 76.2 x 12.8 mm - 0.97g	130.4 x 76.2 x 12.8 mm - 0.97g
Battery Size	2100mAh	2100mAh
Availability	Verizon, AT&T, Sprint, T-Mobile & 175 Carriers	Verizon, AT&T, Sprint, T-Mobile & 175 Carriers
Pricing	From \$199.99 contract	From \$199.99 contract



Issues with ~~TDP~~'s technical documentation

ENGINEERING DOCUMENTATION

ISSUES AND PROBLEMS



ON AVERAGE, PER WEEK, ENGINEERS SPEND...



21.3 hours creating drawings

6.4 hours answering questions or clarifying drawings

5.5 hours generating additional drawing documentation

ON AVERAGE, PER WEEK, MACHINISTS SPEND...



8.3 hours creating manufacturing or quality documentation

4.7 hours answering questions or clarifying documentation

4.1 hours generating additional documentation

Source: Lifecycle Insights. The 2014 State of Model Based Enterprise Report.

Electronic delivery! (Phase 2 TDP's)



What did we gain?

- More efficient information exchange
- Better management of documentation
- Traceability
- ~~• Clearer, more concise communication~~



PDF – One “container” ubiquitously accessible

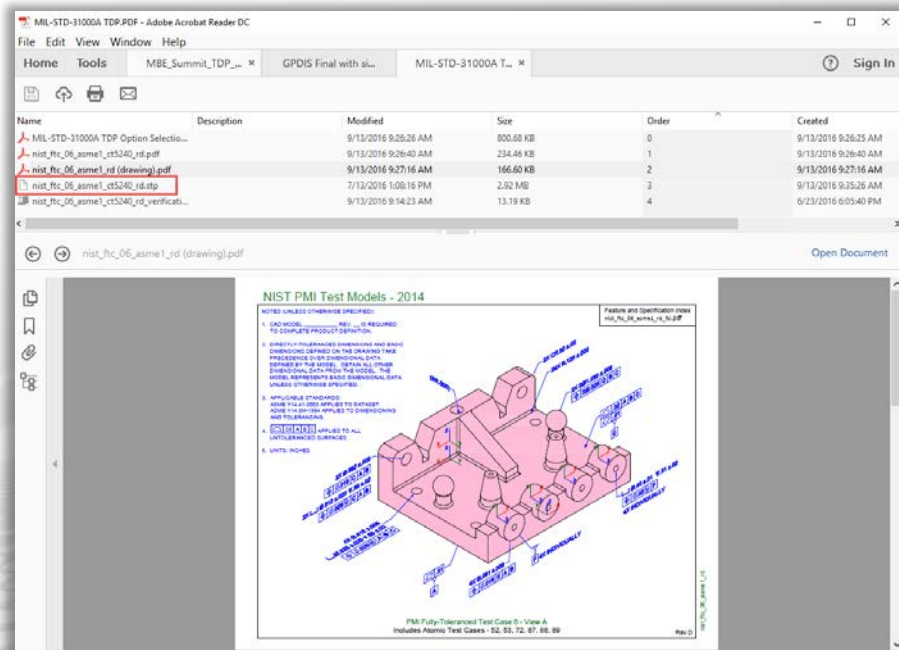
- TDP form itself
- 2D Drawings
- 3D Models of any type
- Metadata
- Associated documents
- Supplemental data

MIL-STD-31000A

TDP OPTION SELECTION WORKSHEET			
SYSTEM		DATE PREPARED	
A. CONTRACT NO.	B. EXHIBIT ATTACHMENT	C. CLIN	D. CDRL DATA ITEM NO(s)
1. TDP LIFECYCLE LEVEL (choose only one per worksheet) Note: the level selected must coincide with the requirements of the elements selected in Block 5			
A. <input type="radio"/> CONCEPTUAL LEVEL <input type="radio"/> DEVELOPMENT LEVEL <input type="radio"/> PRODUCTION LEVEL		B. REMARKS	
2. DELIVERABLE DATA PRODUCTS (X all that apply and complete as applicable)			
TYPE		FORMAT	
A. <input type="checkbox"/> 2D DRAWINGS		<input type="checkbox"/> NATIVE CAD <input type="checkbox"/> ISO 32000 PDF <input type="checkbox"/> HARD COPY <input type="checkbox"/> OTHER FORMAT (specify)	
B. 3D MODELS: <input type="checkbox"/> 3D DIGITAL MODELS ONLY <input type="checkbox"/> 3D DIGITAL MODELS w/ ASSOCIATED 2D DRAWINGS		<input type="checkbox"/> NATIVE CAD (specify level of annotation) <input type="checkbox"/> MODEL ORGANIZATION SCHEMA (specify Appendix B or other) <input type="checkbox"/> NEUTRAL FORMAT (specify, e.g. ISO 10303 AP203) <input type="checkbox"/> OTHER FORMAT (specify, e.g. 3D PDF, JT)	
C. METADATA (specify in Section 9)		<input type="checkbox"/> ASCII TEXT - PIPE DELIMITED <input type="checkbox"/> ISO 10303 (specify, e.g. AP203 & DEX) <input type="checkbox"/> RECORDS (DLF) <input type="checkbox"/> OTHER FORMAT (specify)	
D. <input type="checkbox"/> ASSOCIATED LISTS (see Section 7)		<input type="checkbox"/> NATIVE FORMAT <input type="checkbox"/> ISO 32000 PDF <input type="checkbox"/> HARD COPY <input type="checkbox"/> OTHER FORMAT (specify)	
E. <input type="checkbox"/> SUPPLEMENTAL TECHNICAL DATA (specify in Section 9)		<input type="checkbox"/> NATIVE <input type="checkbox"/> NEUTRAL (specify, e.g. STEP AP214, 240, DEX, Other) <input type="checkbox"/> OTHER (specify, e.g. PDF)	
3. CAGE CODE & DOCUMENT NUMBERS		A. <input type="checkbox"/> CONTRACTOR CAGE & DOCUMENT NUMBERS <input type="checkbox"/> GOVERNMENT CAGE (complete JB, JC and JD)	
B. USE CAGE CODE		C. USE DOCUMENT NUMBERS	
		D. TO BE ASSIGNED BY:	
4. DRAWING FORMATS (check one and complete as applicable)			
<input type="checkbox"/> CONTRACTOR FORMAT <input type="checkbox"/> GOVERNMENT FORMAT			
REMARKS:			
5. TDP ELEMENTS AND ASSOCIATED DATA REQUIRED (check all that apply)			
<input type="checkbox"/> CONCEPTUAL DESIGN DRAWINGS / MODELS <input type="checkbox"/> DEVELOPMENTAL DESIGN DRAWINGS / MODELS AND ASSOCIATED LISTS <input type="checkbox"/> PRODUCT DRAWINGS / MODELS AND ASSOCIATED LISTS <input type="checkbox"/> SPECIAL INSPECTION EQUIPMENT (SIE) DRAWINGS, MODELS AND ASSOCIATED LISTS <input type="checkbox"/> SPECIAL TOOLING (ST) DRAWINGS, MODELS AND ASSOCIATED LISTS <input type="checkbox"/> SPECIAL PACKAGING INSTRUCTIONS (SPI) DRAWINGS, MODELS AND ASSOCIATED LISTS <input type="checkbox"/> SPECIFICATIONS AND/OR STANDARDS (SPECIFY) <input type="checkbox"/> SOFTWARE DOCUMENTATION (SPECIFY) <input type="checkbox"/> QUALITY ASSURANCE PROVISIONS (QAP) (SPECIFY) <input type="checkbox"/> METADATA (SPECIFY) <input type="checkbox"/> SUPPLEMENTARY TECHNICAL DATA (SPECIFY)			

PDF Portfolio with 3D Model (Phase 3)

- **PDF “portfolio” allows inclusion of attachments**
- **Container provides seamless transmittal**
- **Consumption of model not provided within PDF**
- **External app may or may not be available!**



Model-Based Definition (MBD) and TDP's

- **MBD users**
 - Build ½ the number of prototypes
 - Shorten development cycle by 30% - 50%
 - Reduce non-conformance issues by 30%-40%

(40% of non-conformance issues are due to 2D drawing inaccuracies and ambiguities)



Source: Aberdeen Group study

Publish MBD to PDF with 3D (Phase 4)

Enrich EDR_Shift PMI Part.pdf - Adobe Acrobat Reader DC

File Edit View Window Help

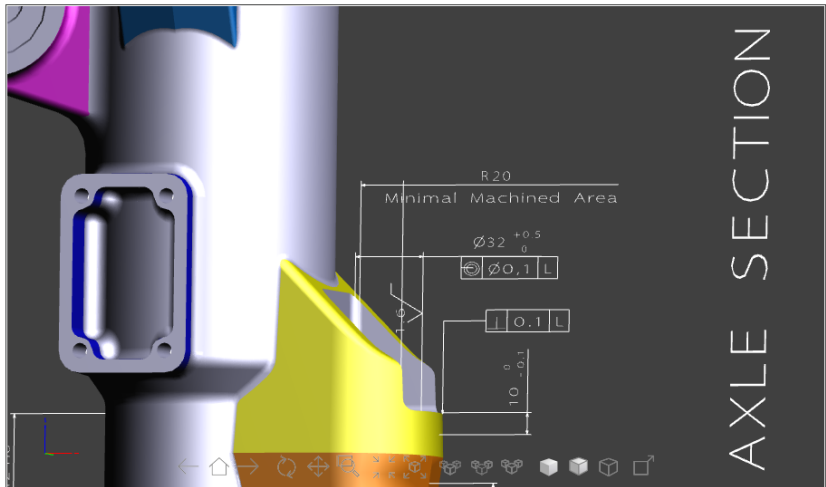
Home Tools Enrich EDR_Shift P... x

1 / 1 84.4%

Attachments

Name

RH_LANDING_GEAR.CATPart



PART NOTES

STOCK SIZE
6408054236.7

NOTES:

N1: DIMENSIONS AND TOLERANCES PER ISO 2768-1:1989

N2: FINISH AND PROCESS ROUGHNESS IN ACCORDANCE WITH ISO 4287-1:1994

N3: UNLESS ANNOTATED OTHERWISE TOLERANCES SHALL BE AS FOLLOWS:
1. A NON-BASED SURFACE
PROFILE TOLERANCE BAND OF 0.5MM

DISTRIBUTION STATEMENT

TETRA 4D CONFIDENTIAL:

© 2016 TECH SOFT 3D, INC. ALL RIGHTS RESERVED

THIS COPIED WORK AND ALL INFORMATION CONTAINED IN THE DOCUMENT ARE PROPERTY OF TECH SOFT 3D. DUPLICATION, DISTRIBUTION, OR USE WITHOUT CONSENT FROM TECH SOFT 3D IS FORBIDDEN.

CREATED BY	BILL	CREATION DATE	04/01/16
CHECKED BY	RANDY	CHECKED DATE	04/05/16
APPROVED BY	CHUCK	APPROVAL DATE	04/10/16

UPPER AXLE SECTION FRONT AXLE SECTION MAIN SECTION REAR AXLE SECTION

TE TETRA^{4D} ENRICH

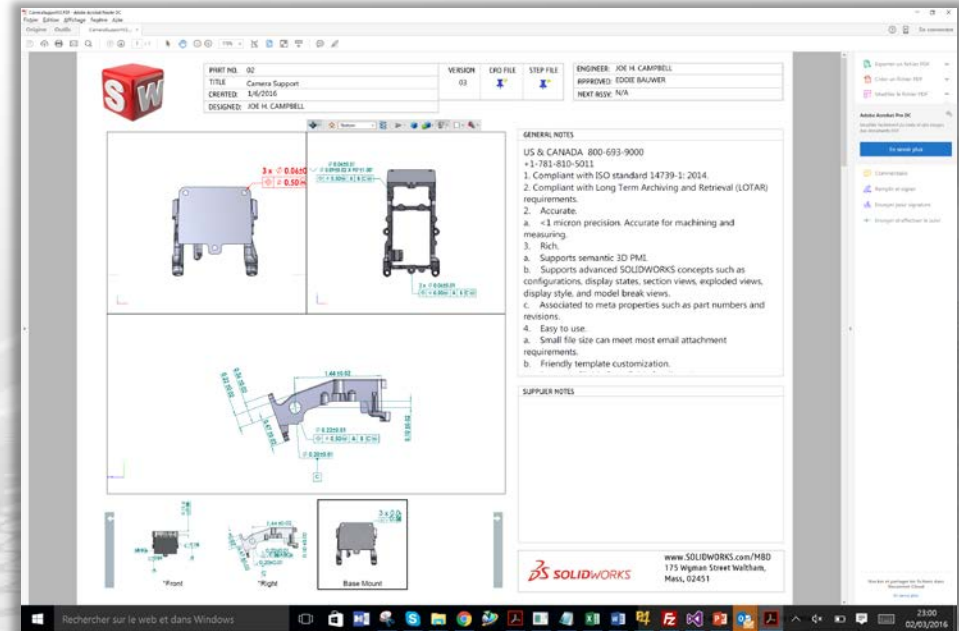
DESCRIPTION
RH_LANDING_GEAR_MAIN STRUT

REVISION
A

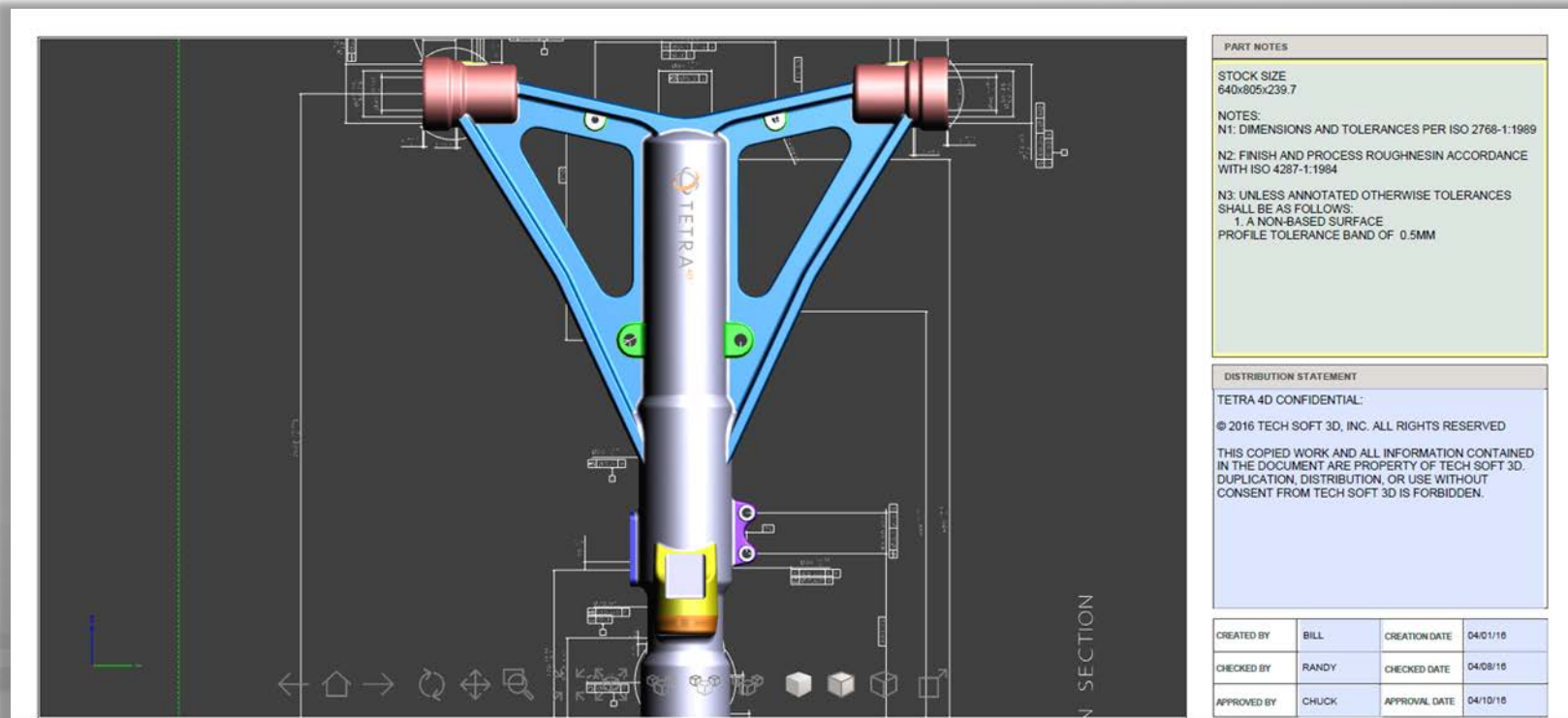
MATERIAL	ALU	PART NUMBER	935287	DATA PACKAGE TYPE	DESIGN
MASS	10 KG	FINISH	/	DESIGN MATURITY	PRODUCTION

Fully leverage the capabilities of the PDF platform

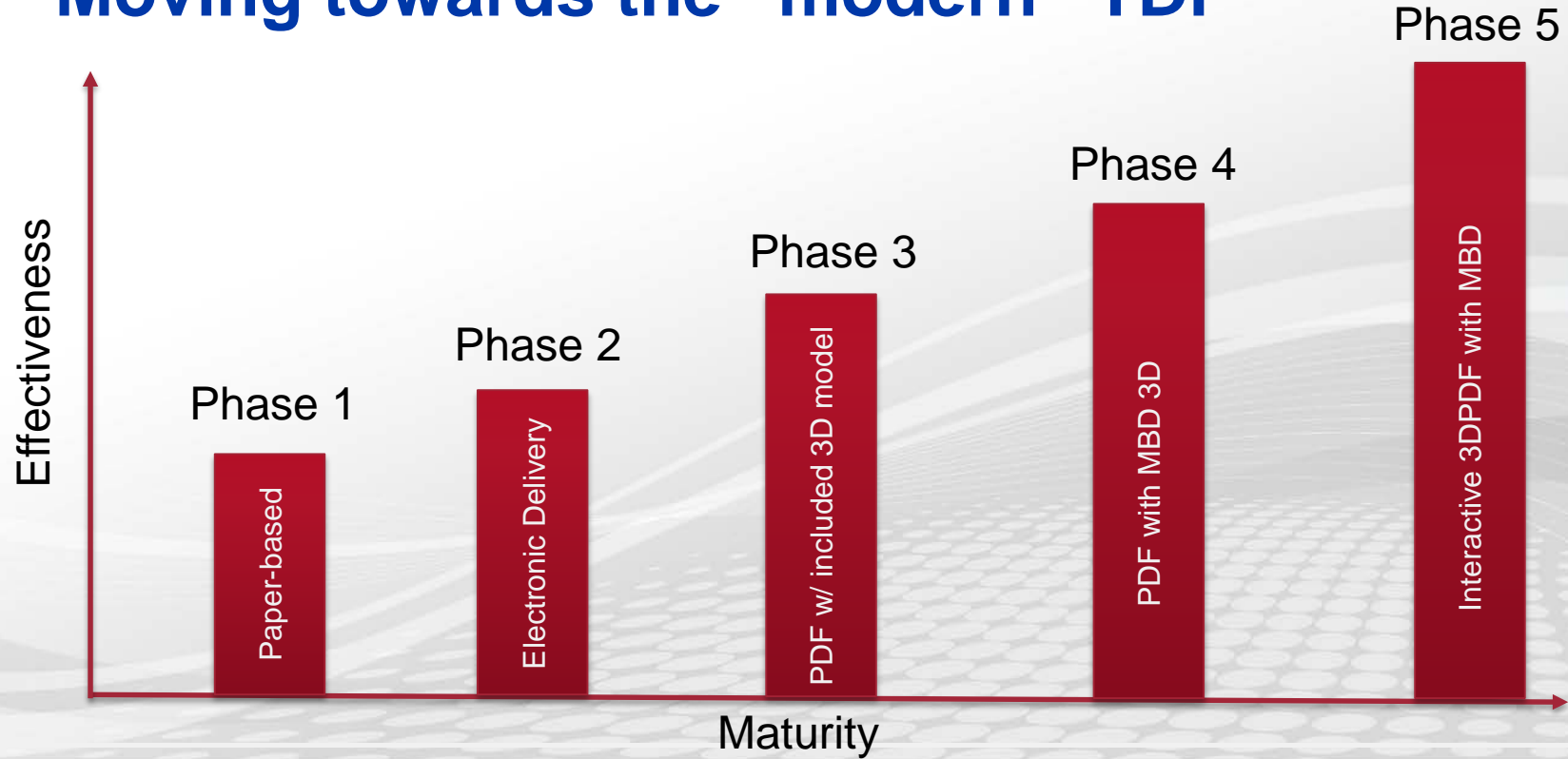
- **Templates ensure consistent presentation**
- **Portfolios enable “collections” of information**
- **Interactivity connects relevant, disparate data**
- **Relationships improve navigation**



Publish “interactive 3DPDF” with MBD (Phase 5)



Moving towards the “modern” TDP



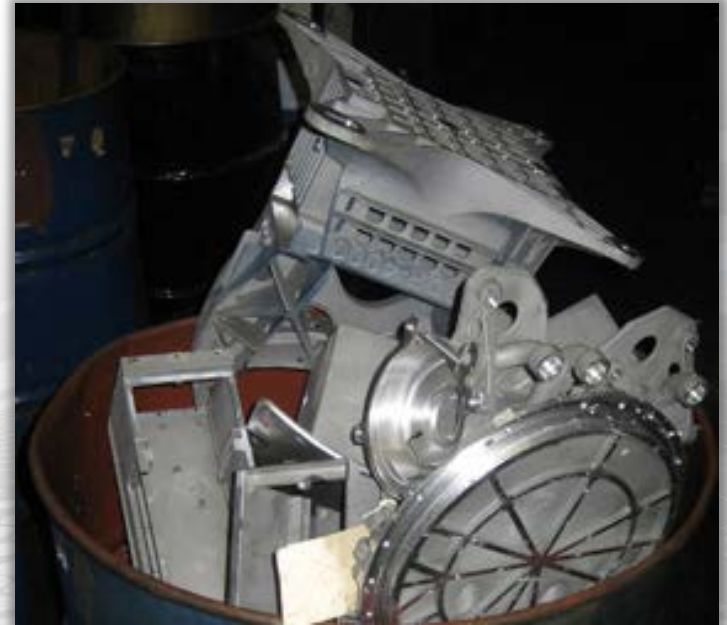
Ubiquitous Consumption

- Adobe Reader omnipresent
- Mobile consumption
- Web consumption
- Snaps into existing document management processes
- Archivable



Value of a modern TDP

- 27% reduction in procurement cost
- Reduction in quoting (accounts for 8% of cost)
- 19% of supplier scrap and rework due to poor TDP quality



Source: Defense Logistics Agency (DLA) survey

Benefits summary

- **For customer**
 - Reduced procurement costs
 - Lower overall lifecycle costs
 - Frictionless consumption
 - Shorter time to service
- **For supplier**
 - Reduced risk
 - Faster time to award
 - Increased profit margins
 - Competitive advantage



Resources

- 3DPDF Consortium – www.3dpdfconsortium.org
- Modeling Based Enterprise – www.modelbasedenterprise.org
- Tech Soft 3D – www.techsoft3d.com
- Tetra4D products – www.tetra4d.com
- Email: Jordan Opsahl – jordan@tetra4d.com
Dave Opsahl – dave@techsoft3d.com

