A Solid "STEP" Forward to Model

Based System Engineering (MBSE)

using STEP AP242

David Selliman - CoreTechnologie



Agenda

Global Product Data Interoperability Summit | 2019

- Corporate Overview of CoreTechnologie
- Understanding the birth of STEP AP242 and its future
- Case Study How Airbus implemented STEP AP242
- Technical Packages
- Demo How CoreTechnologie fits into STEP AP242 implementation
- Q & A

What you will learn?

- Creating established views of what was known as pages of 2D drawings
- Allowing the STEP AP242 format to be used from in the Product Lifecycle
- Why not STEP AP203 as it is widely used in the interoperability space?
- Assist in Technical Packaging
- STEP AP242 Converges with AP203 and 214

Company Outline

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Name : CoreTechnologie Group

Headquarters : Frankfurt, Germany

• Founded in : 1997

Key resources : Dominique Arnault, COO

Armin Brüning, President

Gauthier Wahu, CTO

David Selliman, Vice President of North America

Business : Products

3D_Evolution - 3D CAD Interoperability Suite

• 3D_Analyzer - 3D CAD Viewing & Analysis Tool

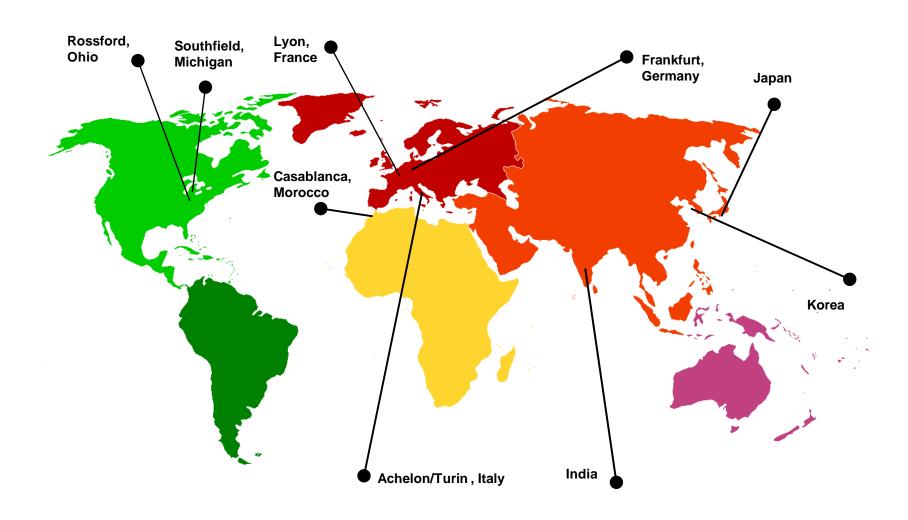
• 3D_Kernel_IO - Software Development Kit

Data conversion service

Client-specific process integration

CoreTechnologie prides itself as a private corporation which is 100% debt free

Global Footprint



Mission and Vision

- CoreTechnologie Vision:
- ✓ Keep innovating to offer the latest and the most sophisticated CAx 3D products and services
- ✓ Take the CAx 3D interoperability field to a new dimension through value added modules and services.
- CoreTechnologie Mission:
- ✓ Effortless Interoperability: Enable a flexible and easy data Exchange for partners at all levels.
- ✓ Help organizations streamline their PLM process
- ✓ Shape the technology to optimize CAx 3D

Product Outline

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CAD API Libraries

- Feature Based Reading
- Native reading of all CAD systems: B-Rep, PMI, Metadata
- Software Development Kit for reading CAD Interfaces
- All major CAD formats
- •C++ Data Structure
- Simple Integration

CAD Data Conversion

- Native reading of all CAD systems: Feature based, B-Rep, PMI, Metadata
- Feature-based conversions
- VDA Checker with healing
- Geometry simplification
- All 3D Analyzer Modules
- Batch Processing
- FEM Tools suite
 - De-featuring
 - Meta-face
 - Mid-face

3D Viewer

- Enables viewing of Feature based models
- Native reading for all CAD systems: Feature based, B-Rep, PMI, Metadata
- Markup with Measurements
- •3D Analyzer Modules
 - VDA Checker
 - Collision Detection
 - Model Comparison
 - Wall Thickness Checker
 - Backlash

4D Additive

- Data import and repair
- Metal printing
- Lattice structures optins (honeycomb, octet or centerpoints)
- Nesting and smooth surface
- Direct modeling
- De-featuring
- Wall Thickness Checker
- Backlash

Native Interfaces

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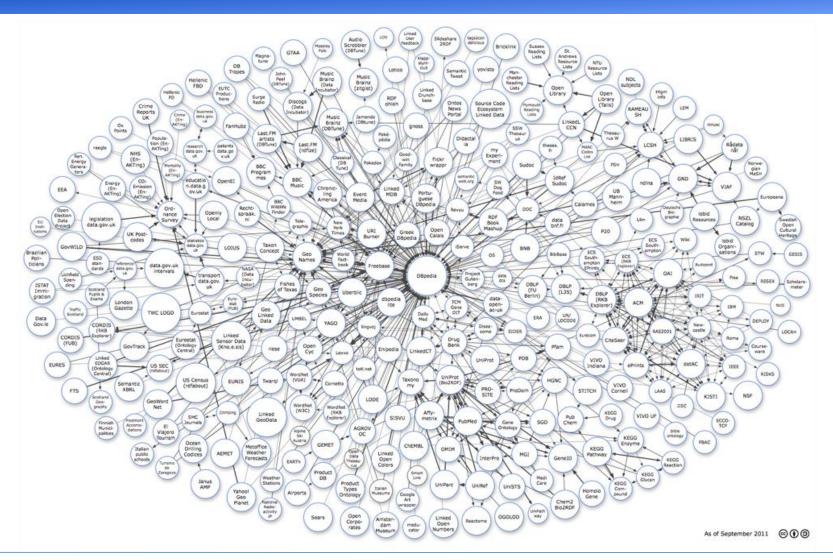
- CATIA V4
- CATIA V5
- CATIA V6
- PRO/E / CREO
- Siemens NX
- IDEAS NX
- SolidWorks
- Inventor
- STEP
- ACIS
- XT Format
- JT Format

- CADDS
- IGES
- DWG
- 3D PDF
- 3D XML
- Rhino
- VRML
- FBX
- PLMXML
- STL
- DGN
- STEP242

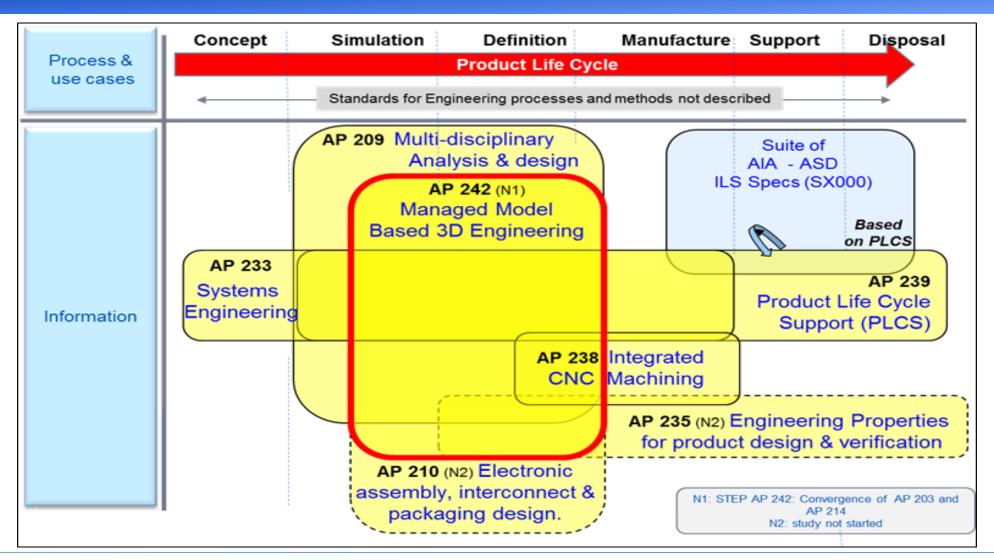
All standard and native interfaces are developed and maintained by CoreTechnologie ensuring guaranteed support of the newest CAD format versions.

3D_Evolution reads assembly structure, attributes, B-REP solids, feature history, PMI, and skins as well as tessellated models.

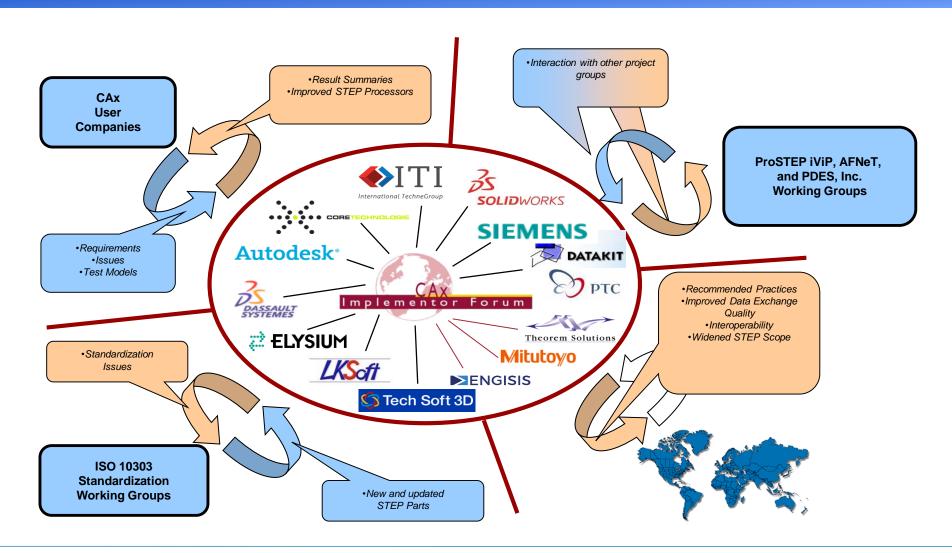
Why a standard format?



The birth of STEP AP242



CAx Implementor Forum: V & V of Use Cases



PDES, Inc./LOTAR Participation Overview with Boeing

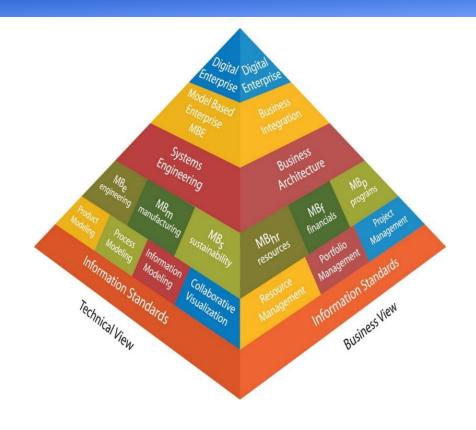




Building the Digital and Sustainable Enterprise

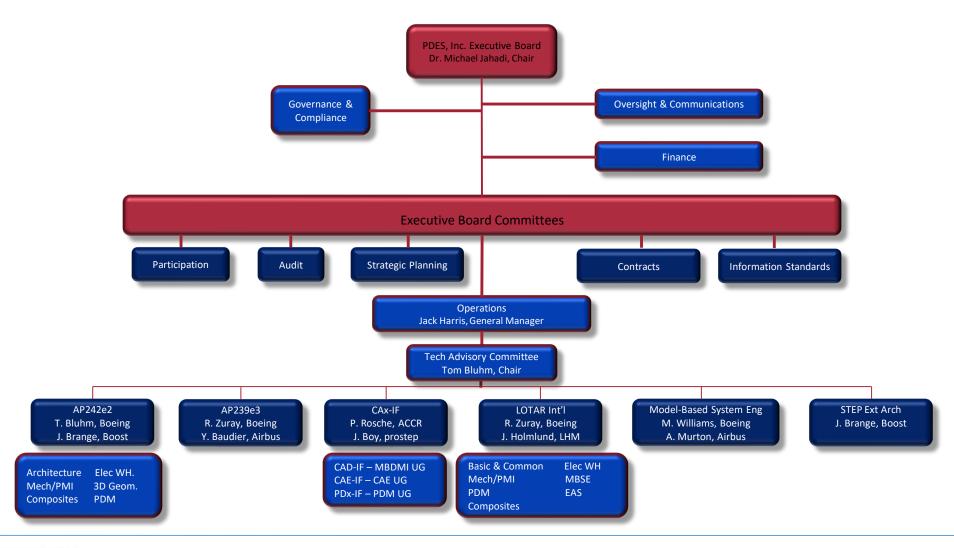
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- Built on open standards
- Recognize multiple views of the data
- Provide data security
- Protect intellectual property
- Independent of process
- Independent of tools
- Independent of language



Do we recognize how much value we generate when we do this right?

PDES, Inc. Organizational Structure



Proposed Projects for Technical Management Plan: Aug 2019 to July 2021

- Board & TAC Initiatives
 - Technology Management Plan (TMP)
 - Web Development Team PDES Web site recommendations
 - Education/Outreach Educational Requirements
- STEP Extended Architecture
 - Information Technology Development Environment Services
 - Quality & Maintenance SMRL Quality Initiative
 - Technology Roadmap ISO 10303 5-yr roadmap
- ISO 10303 Development
 - Part 59 Edition 3
 - AP209 Edition 3/4
 - AP239 Edition 3
 - AP242 Edition 3
 - AP243/MOSSEC
 - Part 4000

- LOTAR
 - Project Management
 - Model-Based System Engineering (MBSE) WG
 - PDM WG
 - 3D Mechanical & PMI WG
 - Engineering Analysis & Simulation (EAS) WG
 - Electrical Wire Harness (EWH) WG
- Implementor Forums
 - MBx-IF CAD/CAE (active)
 - MBx-IF User Group (new)
 - EWIS-IF (new)
 - EWIS-IF User Group (new)
 - PDM-IF (new)

Memorandum of Understandings (MOUs)

- Summary of the various MOUs and expected value
- MOU:
 - NAFEMS MOU Signed on September 25, 2018.
 - PDES, Inc. signed an MOU with NAFEMS to collaborate on Engineering Analysis and simulation.
 - INCOSE MOU signed on January 10, 2018
 - INCOSE and PDES Inc. Announce Collaboration to Accelerate Data Exchange in Model-Based Systems Engineering Environments.
 - 3DPDF MOU signed on February 1, 2016
 - Support of project work through joint projects and activities
 - AFNeT
 - Supports ISO 10303 development and Implementor Forums
 - prostep, ivip
 - Supports Implementor Forums and joint projects for ISO 10303

Summary

- The successful implementation of ISO STEP and LOTAR standards by the US and EU A&D industries relies on the governance through time of the suite of ISO product data exchange standards:
 - -ISO 10303: AP242 e2, AP209 e2, AP239 e3, AP238 e2, etc.,
 - -completed by other standards such as QIF, SysML, FMI, etc.
 - → need to prepare 5-year roadmap of these standards and the associated portfolio management
- Need to consolidate the use of the STEP Extended Architecture, using SysML for information modeling, easing the extension to different implementation forms (services)
- Extension of PDES, Inc. support to the CAx, PDM and future Implementer Forums

Board and TAC Representatives

Company	Board member	TAC Member	Organization	Board member	TAC Member
Airbus	Jean Pierre Souzy	Jean-Yves Delaunay	NASA	Jon Halladay	Kurt Woodham
BAE Systems	Malcom Carrie	Malcom Carrie	NIST	Howard Harary	Bob Lipman
Boeing	Brian Chiesi	Kenny Swope	Sandia	Ty Christie	Ty Christie
Boost Conseil	Jean Brange	Jean Brange	Theorem Solutions	Stuart Thurlby	Trevor Leeson
CTCoreTechnologies	David Selliman	David Selliman	Purdue	N/A	Nate Hartman
Dassault	Jacques Heinisch	Alain Roche	Wichita State	N/A	Shawn Erkstein
Elysium	Annalise Suzuki	A. Suzuki, Yasuhiro Asano	GATech	N/A	Chuck Zhang
Engisis	Xenia Fiorentini	Sylvere Krima			
Eurostep	Nigel Shaw	Phil Spiby			
GE Aviation	Jaswinder Walia	Julian Chultarsky			
Gulfstream	Dan Ganser	Dan Ganser			
ITI	Don Hemmelgarn	Asa Trainer			
Jotne EPM	Kjell Bengtsson	Kjell Bengtsson			
Lockheed	Michael Jahadi	Jeff Holmlund			
Mitutoyo Americas	Larry Maggiano	Larry Maggiano			
PTC	Darryn Kozak	Mark Fischer			

Accomplishments

- Program level accomplishments:
 - NAFEMS MoU
 - INCOSE MoU
 - Project resource requirements developed
 - Study and recommendations for moving to new development environment complete
 - Road mapping activity started
 - Four Press releases
 - Reviewed 45 proposals for TIM meetings to select best value
 - Surveys/lessons learned for two annual meetings
- TAC and Project Level accomplishments
 - Four AP242 Steering committee meetings
 - Four LOTAR Steering committee meetings
 - Two AP239 Steering Committee meetings
 - Hundreds of weekly, biweekly and monthly team meeting conference calls for LOTAR WGs, CAx-IF, AP239, AP242, MBSE
 - Hundreds of issues and comments addressed for standards under development for ISO, AIA (LOTAR)
 - Comments submitted for ISO parts
 - Two rounds of CAx-IF testing and updates to recommended practices
 - MOSSEC proposed as new project and ISO standard
 - MBSE proposes new LOTAR/AIA standard

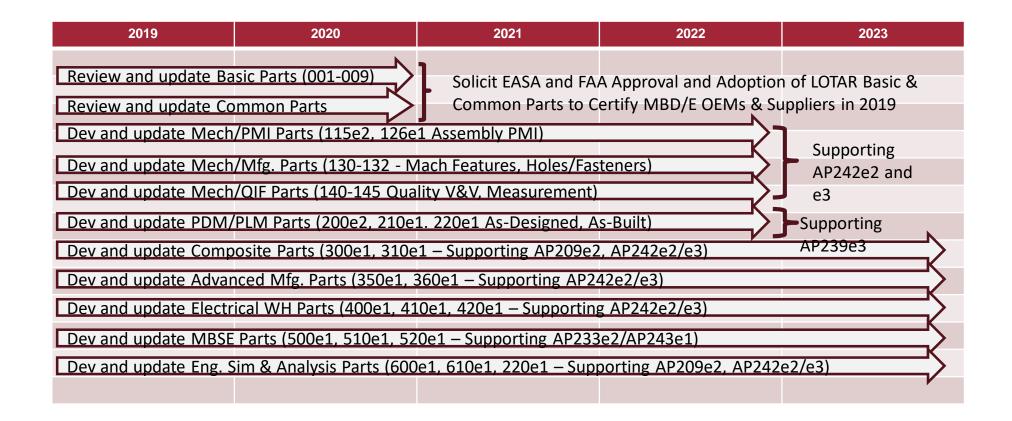
Technical Management Plan

PDES, Inc. and LOTAR

International



LOTAR 5 Year Development Roadmap















ISO 10303-239ed3

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Scope:

- Activity Model
- Conceptual Model
- Domain Model
- Core Model
- Architecture
- STEPMod Support and Enhancement
- AP242/AP239 Harmonization
- Core Technical Capabilities used by AP239 ed3, AP242 ed2 and Common CTCs

Participants:

Boeing, Airbus, Lockheed, Boost, NIST, AIA, ASD, ILS, etc. (see spreadsheet).

Strategic Alignment:

- 2. Develop and/or endorse standards that support the Digital Enterprise (DE)
 - 2.2 Harmonize with and support other standards focused on the DE.
 - 2.3 Maintain and update relevant standards
- 3.0 Increase the value of the PDES Organization
 - 3.3 Explore partnering with similar organizations

Objectives:

Extend and enhance the scope of AP239 to include ILS S-Series Documents

Propose and use an updated STEP architecture

Harmonization between AP242 ed2 and AP239 ed2.

Resolve Gaps from harmonization activity

Common set of Core technical Capabilities

Major Deliverables by Quarter:

Q3 2017

- CD Complete Aug 31
- STEP New Architecture

Q4 2017

- AP239 ed3 CD Ballot
- AP239 ed3 comments discussed/resolved during ISO TC184/SC4 meeting in Korea, Nov 2017.
- AP239 Edition 3 DIS Started

ISO 10303-59ed3

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Scope:

Part 59 concerns the equivalence validation of two sets of product data. A NWI to develop ISO 10303-59 ed3 was approved 30 JAN 2019.

Initial capabilities have been included in AP242 e2. The new edition is an intermediate step to enhance Product Data Quality capabilities. The new capabilities will become part of AP242 e3. This project support the continue development of this Product Data Quality standard.

Part 59 provides a means to define product data that can be validated and guaranteed. The next version will enhance capabilities as an intermediate step that focuses on manufacturability, quality of PMI data, and quality of polygon data.

Potential Participants:

1. Japan PDQ Committee, 2. Boeing, 3. Airbus, 4. Sweden SME

Strategic Alignment:

Objectives:

- 1. Work with experts to clarify industry requirements
- 2. Prioritize data types to be in scope of Part 59 e3
 - Thin Solid Volume, Thick Solid Volume
 - Narrow Solid Space, Narrow Step
 - Tiny Round Faces, Tiny Hole Faces
 - Under cut, Lack of Draft Angle, etc.
- 3. Part 59 CD ballot, Q4 2019
- Develop requirements for revised and new Application Modules
- 5. Develop AMs
- 6. Integrate AMs with AP242 e3

Major Deliverables by Quarter:

2019 Q3: Prioritized Data Types

2019 Q4: Part 59 CD **2020 Q4**: Revised AMs

2021 Q2 : New AMs

2022 Q1: Part 59 capabilities integrated into AP242

AP209 ed3/ed4

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Scope:

- Publication of AP209 ed3
- Recommended practices for structural testing and sensor integration using AP209 ed3
- Prepare proposal for AP209 ed4
- Perform piloting with industrial test data for NASTRAN, Ansys, Abagus and Catman/sensor for structural testing

Objectives:

- Align AP209 with edition 2 of AP242
- Improve AP209 document quality
- Identify new industrial requirements for edition 4, like
 - Non-linear analysis and materials
 - Contacts and superelements
 - Isogeometric analysis
- Validate in Jotne application EDMopenSimDM

Potential Participants:

Jotne, Lockheed Martin, Airbus (?), Boeing (?), CT Core (?)

Strategic Alignment:

Interoperability of engineering analysis data

Major Deliverables by Quarter:

2019 Q4: AP242ed2 included 2020 Q1: CD ballot initiated

2020 Q2: Draft recommended practices for structural

testing with edition 3

2020 Q3 : DIS document accepted for ballot

2020 Q4: Proposal for edition 4

2021 Q1: Publication by ISO

2021 Q2: Recommended practices for structural testing

with edition 3

STEP Extended Architecture 10303 Five-year Technical Roadmap

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Scope:

- New Application Protocols
- New editions of existing Application Protocols
- SMRL release cycle
- Guidelines on the Change Request release cycle
- Resource constraints on the development of STEP Parts

Objectives:

- 1. Provide sponsors a long-range view of emerging capabilities planned to be covered by STEP
- 2. Provide a framework that supports management of critical resources and cost estimates for future work
- 3. Manage technical requirements for improved and new capabilities

Participants:

Boeing, Airbus, Lockheed Martin, Boost, NIST, Eurostep

Team: Allison Barnard Feeney, Jean Brangé, Tom Bluhm, Judith Crockford, Nigel Shaw, Phil Spiby, Mike Ward, Sylvere Krima, Keith Hunten, Tom Thurmann, Brandon Sapp, Melissa Harvey, Tom Hedberg, Jean-Yves Delaunay

Strategic Alignment:

2. Develop and/or endorse standards that support the Digital Enterprise (DE)

Major Deliverables by Quarter:

2018: Initiated Roadmap planning

2019 Q1 : Drafted capability requirements

2019 Q3: Baseline initial requirements, draft proposed timelines

2020 Q1: Publish the roadmap



LOTAR Composite & Advanced Mfg

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Scope:

- 300 (Common Concepts),
- 310 (Ed1 "Exact Implicit" Ply Definition),
- 310 (Ed2 "Approximate Explicit" Tessellated Solid),

Participants:

AFNeT, Airbus, BAE, Boeing, Embraer, GE, Gulfstream, Lockheed Martin, Safran, Sandia Labs

Strategic Alignment:

- 2. Develop and/or endorse standards that support the Digital Enterprise (DE)
- 2.2 Harmonize with and support other standards focused on the DE.
- 2.3 Maintain and update relevant standards
- 3.0 Increase the value of the PDES Organization
- 3.3 Explore partnering with similar organizations

Objectives:

- 1. Work with experts to clarify business requirements
- 2. Prioritize requirements to be in scope with various product domains.
- 3. Prepare use cases and test cases for part validation
- 4. Coordinate with other standardization projects related to this domain.
- 5. Develop, publish and maintain standards designed to provide the capability to archive and retrieve digital product and technical information.

Major Deliverables by Quarter:

Q1 2020

- Part 300 Draft for Internal Ballot
- Validation pilots

Q2 2020

Part 300 Draft for External Ballot (AIA/ASD)

Q3 2020

- Part 310ed1 Draft for Internal Ballot
- Validation pilots

Q4 2020

Part 310ed1 Draft for External Ballot (AIA/ASD)

LOTAR Electrical Wiring Harness

Global Product Data Interoperability Summit | 2019

Scope:

- 400 (Common Concepts),
- 410 (Physical harness definition for design & construction),

Participants:

AFNeT, Airbus, BAE, Boeing, Embraer, GE, Gulfstream, Lockheed Martin, Safran, Sandia Labs

Strategic Alignment:

- 2. Develop and/or endorse standards that support the Digital Enterprise (DE)
- 2.2 Harmonize with and support other standards focused on the DE.
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- 4. Coordinate with other standardization projects related to this domain.
- 5. Develop, publish and maintain standards designed to provide the capability to archive and retrieve digital product and technical information.

Major Deliverables by Quarter:

Q1 2020

- Various Part revisions and publications
- Validation pilots

Q2 2020

- Various Part revisions and publications
- Validation pilots

Q3 2020

- Various Part revisions and publications
- Validation pilots

Q4 2020

- Various Part revisions and publications
- Validation pilots

Technical Working Groups

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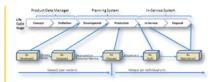


Mechanical 3D CAD with Product and Manufacturing Information (PMI)

EN/NAS 9300-1xx series

STEP AP203 ed2 STEP AP214 ed3 STEP AP242 ed1 & ed2

2004 launch

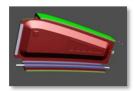


Product Data Management (PDM)

EN/NAS 9300-2xx series

STEP AP239 STEP AP242 ed1 & ed2

2004 launch

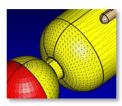


Composites and Advanced Manufacturing

EN/NAS 9300-3xx series

STEP AP203 ed2 STEP AP242 ed1 & ed2

2009 launch



3D Visualization

Requirements and Compliance Documents

2012 launch 2017 Complete



EN/NAS 9300-4xx series

STEP AP242 ed2

2012 launch



Meta Data for Archive Packages

EN/NAS 9300-21 STEP AP239 ed3 STEP AP 242 ed2

2012 launch

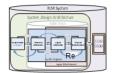


Engineering Analysis and Simulation

EN/NAS 9300-6xx series

ISO STEP AP209 ed2

2014 launch



Model-Based System Engineering

EN/NAS 9300-5xx series

STEP AP233 ed2 STEP AP239 ed3 FMI, SysML, etc

2018 launch

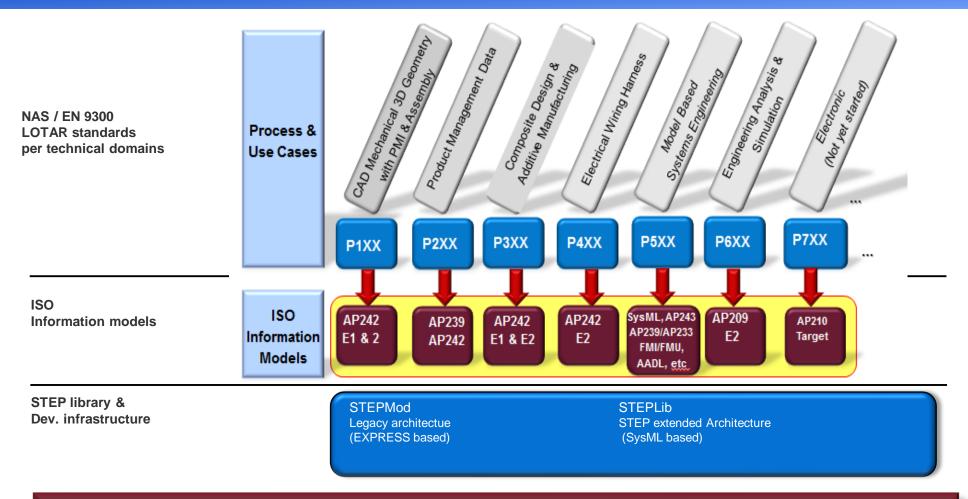


EN/NAS 9300-001-099 series

2019 launch

Overview of LOTAR standards & links with associated ISO standards for information models

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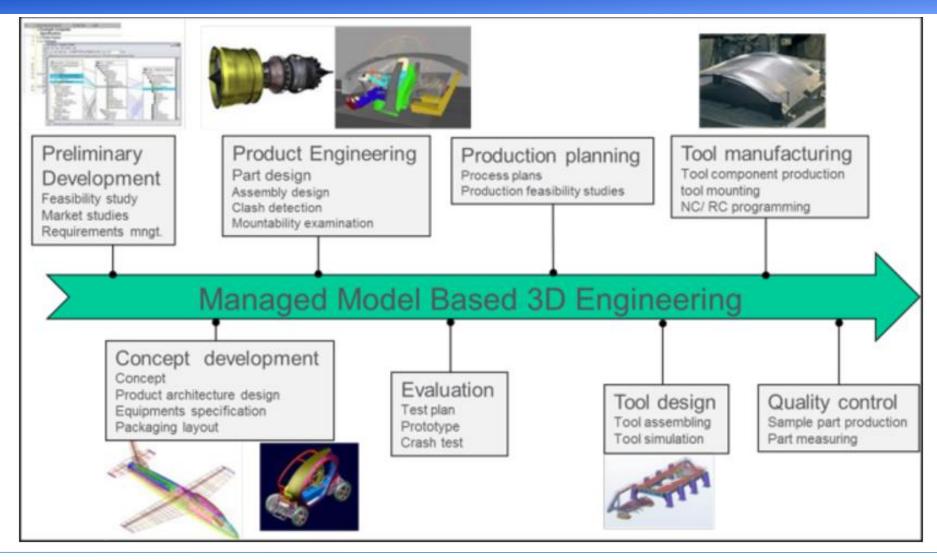


Need to ensure the longevity / enhancement of the STEP standards development infrastructure as part of the preservation plan, and the management of interdependencies with other standards

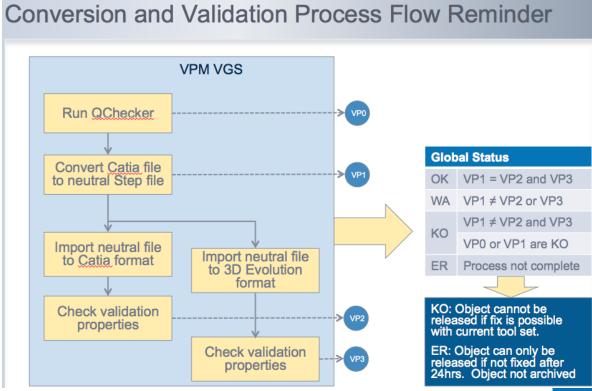
Airbus Case Study



Airbus Case Study

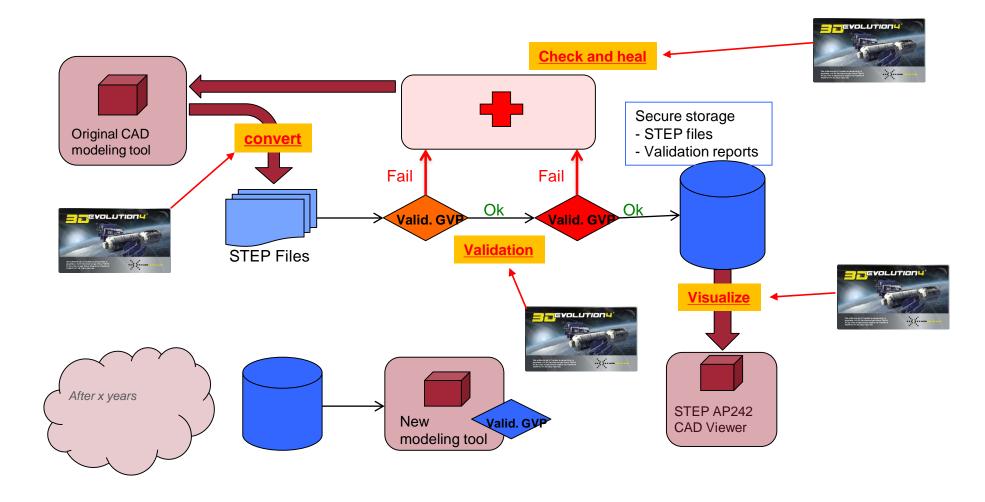


Airbus Case Study – Incident Scenario



Scenario	Status	Criticality
Tool will not run for any file	ER	High
Tool will not run for one specific file	ER	Medium
Tool unable to process a STEP file (but file is STEP compliant)	ER	Medium
Both <u>Catia</u> and 3D Evolution report KO incorrectly (or for unknown reason)	КО	Medium
3D Evolution reports KO but Catia does not	WA	Low

Typical System Workflow with 3D Evolution



How are the industries addressing the obstacles to Model-Based Enterprise?

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Technology

CAD Software

PMI support increasing

CAD Translation

• NIST results available publicly

Cost

Parallel processing

 Will recapture with efficiency gains up to 50%¹,²

Implementation

 Can leverage technologies across the enterprise

Culture

Resources

 Keep resources informed

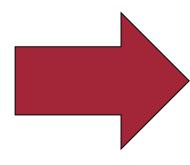
Approach

 Organizations need to be more flexible

CoreTechnologie 3D Data Translations

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- CATIA V4
- CATIA V5
- CATIA V6
- PRO/E/ CREO
- Siemens NX
- IDEAS NX
- SolidWorks
- Inventor
- STEP
- ACIS
- XT Format
- JT Format
- IGES
- DWG
- Rhino



STEP AP242

Semantic PMI:

- CATIA V5
- CATIA V6
- NX
- CREO

CoreTechnologie AP242: Implementation Details

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Data Type	Implemented	Validation Properties	Implemented
Assembly structure (single file)	YES	Geometric	YES
Assembly structure (multiple files)	YES	Annotations	YES
3D exact geometry	YES	Assembly	YES
3D tessellated geometry	YES	Saved view	YES
3D PMI graphical representation	YES	User defined attributes	YES
3D PMI semantic	YES	Color	YES
Composites	YES	Visibility	YES
Kinematics	NO*	Conversion and validation reports	YES
Functional machining features	NO*		
3D parametric data	NO*		
Construction history	NO*		

NO* : Implementation description not available yet

Formats	Implemented	Formats	Implemented
BO model XML	YES	BO model XML	YES
ISO 10303-21	YES	ISO 10303-21	YES
Compressed file	YES	Compressed file	YES

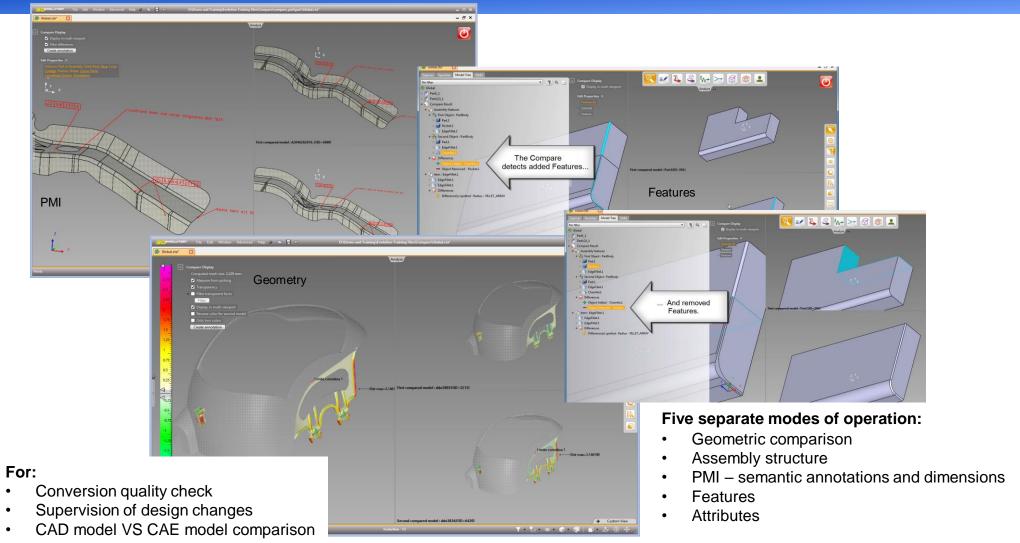


CoreTechnologie STEP AP242 & JT GVP report





CoreTechnologie Validation – Model Compare

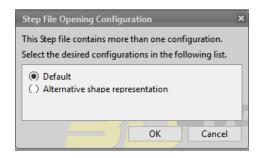


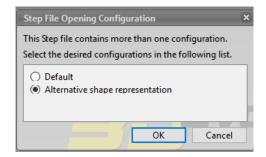
Multiple Configurations support

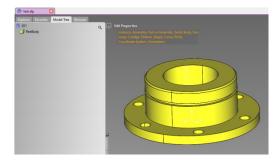
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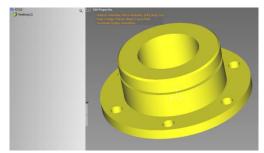


Alternative Representations in same Geometric Context









✓ Alternative Mode

- Tessellated and B-Rep Shape
- O Folded and Unfolded Part

6.1 Alternative Part Shapes with same Geometric Context

In the first case, the various <code>shape_representations</code> are all defined in the same geometric context. This implies that all alternative shapes are positioned in the same way.

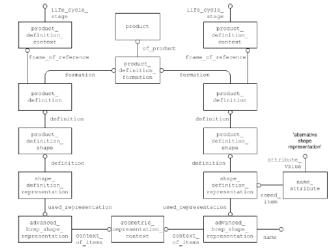
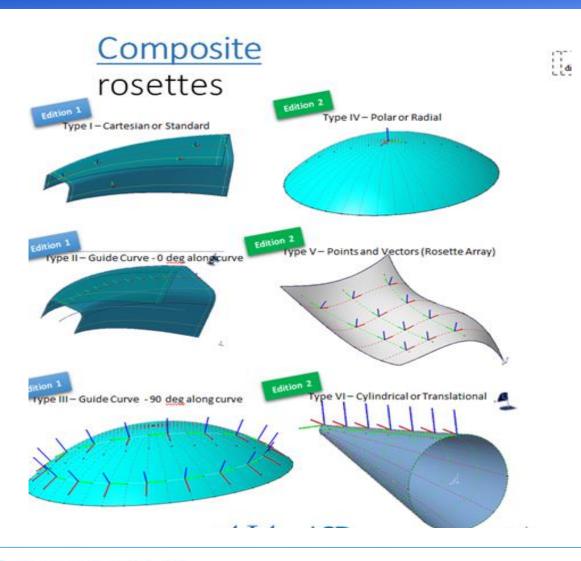


Figure 4: Alternative Part Shapes with same Geometric Context

Composite Rosettes Supported



- Type:
- Edition 1
- Cartesian or Standard
- Guide Cure
- Guide Cure 90 Deg along the Cure
- Edition 2
 - Polar Radial
 - Points Vectors
 - Cylindrical or Translational

Thank you for your time!

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Jack Harris
General Manager
8013 Tiburon Place
Johnston, IA 50131
(319) 432-3407
harris.jackr@gmail.com
www.pdesinc.org

Rick Zuray
LOTAR International co-chair
The Boeing Company
(206) 778-6730
richard.s.zuray@boeing.com

David A. Selliman, VP of NA PDES Board Member d.selliman@us.coretechnologie.com

Desk: 248.996.8464, Cell: 810.923.6481

