STEP AP242 and AP243

Consistently defined complex products and their context

Bernd Feldvoss – Airbus Commercial Aircraft Kyle Hall – Airbus Commercial Aircraft



Presenters Bio

Global Product Data Interoperability Summit | 2023

Bernd Feldvoss is PLM Interoperability Standards Specialist at Airbus in Hamburg, Germany. Bernd joined Airbus in 1998 and worked as a Systems Engineer where he was involved in the development of Data Exchange Methods. During this time he participated in international working groups and made a contribution to the "Airbus Concurrent Engineering (ACE)" project.He was involved in projects including the launching of the A380 and establishing cDMU between the UK, Spain, France, and Germany. Additionally, In 2006, Bernd was appointed as the Team leader for Product Data Exchange at Airbus Germany where he managed 15 internal and external employees. He was appointed to his current role in 2022. As part of his professional life, Bernd represents Airbus on numerous committees including; the prostep ivipTechnical Steering Committee and the JT Open Technical Review Board. He is also a member of the Global Collaboration Working Group in the CIMdata managed PLM Aerospace & Defense Action Group. Bernd studied Computer Science at the University of Hamburg, where his focus was on Computer Aided Engineering.



<u>LinkedIn</u> Email:

Bernd.Feldvoss@airbus.com

Kyle Hall is the Airbus lead for ISO 10303-243:2021 (MoSSEC). The focus of their career has been to realise methods to digitize and transform the ways in which knowledge can be made accessible to machines - in close cooperation with international partners across industries and academia. In their current role as an Airbus Data Driven System Engineer they are working closely with Airbus' digitalization transformation community to produce and procure solutions which answer the domain specific requirements of Airbus' Centres of Competence, while also providing effective interoperability amongst Airbus teams, their systems and Airbus' extended enterprise partners.



STEP AP242 and AP243 - Consistently defined complex products and their context

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To define complex products across an industrial digital thread, a consistent technical data and context representation is necessary to formulate a consolidated understanding across a portfolio of interconnected product families. This consistent foundational representation permits a network of tools to be built organically from the needs and requirements of the engineering teams involved, without losing data integrity.

Here we will discuss and demonstrate how the STEP standards AP242 and AP243 can be used to build this foundational technical and contextual data representation.

STEP Core Model introduction: ISO 10303-4000

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This document specifies the use of the integrated resources necessary for the scope and information requirements for the Core model.

The following **Core technical capabilities** [CTCs] are within the scope of this document:

- Activity;
- Analysis;
- Breakdown;
- Collection;
- Common resources;
- Document management;
- Individual part;
- Interface;
- Management resources;
- Message;
- Product data management;
- Product specification and configuration;
- Representation and external element reference, including:
 - Definition and external element reference of geometric models;
 - Definition and external element reference of the topological aspects of geometric models.
- Requirement management;
- Resources;
- Task description;
- Work management



ISO/TS 10303-4000:2022(E

Industrial automation systems and integration — Product data representation and exchange

Part 4000: Core model

Systèmes d'automatisation industrielle et intégration — Représentation et échange de données de produits Partie 4000: Modèle de base

Edition date 2022-01

ISO/TS 10303-4000:2022

ICS 25.040.40

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STEP Core Model introduction: ISO 10303-4000

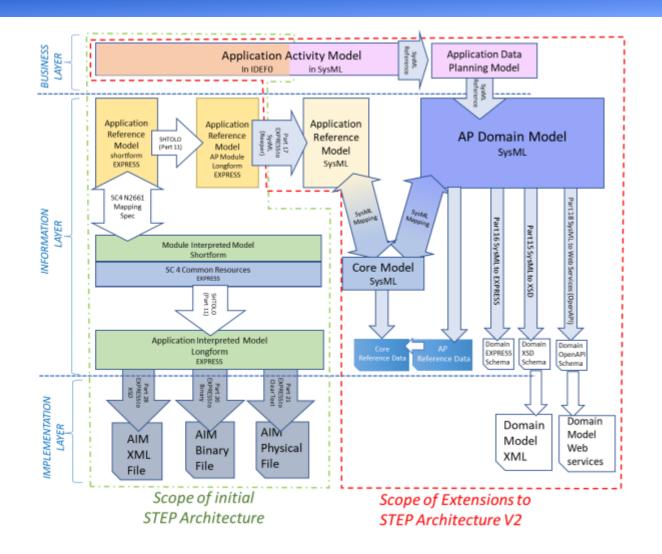
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The following are outside the scope of this document:

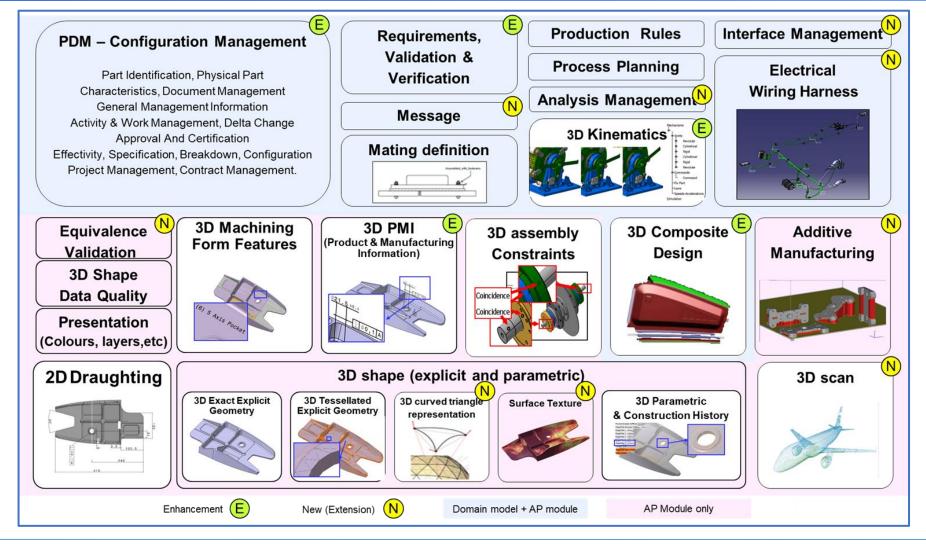
- Composite structural shape and structure;
- Delta change;
- Electrical harness;
- Engineering analysis processes;
- Kinematics;
- Material;
- Mating;
- Observation;
- Planned and evaluated characteristics;
- Planning and scheduling;
- Probability;
- Process plan;
- Representation of geometry and topology;
- Risk;
- Shape association and structure;
- Slot;
- Additional core technical capabilities that could be defined in relation with future Application Protocol development projects.

STEP Core Model introduction

- Develop Core model and enhance the integrations with other STEP standards
- Adopt Extended architecture use of SysML Modeling
 - This enables interoperability across application protocols and other standards
 - Supports implementations to make use of xml and web services

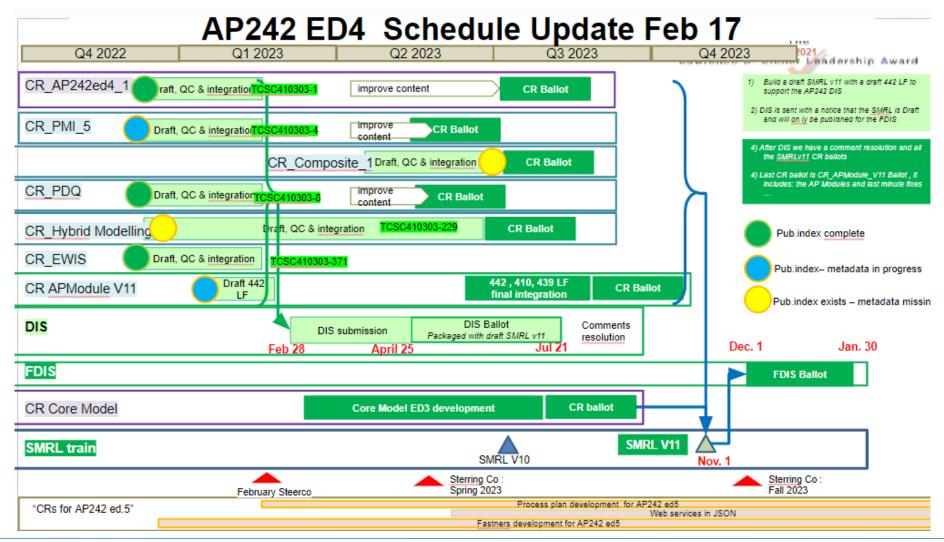


STEP AP242 Edition 4





STEP AP242 Edition 4





STEP AP242 Edition 3

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A Minor Revision

• ISO rules required a publication as new edition

Document is in publication by ISO

Content, models and schemas are stable and untouched since a while

 The XML and EXPRESS schemas already provided to the implementers are the same which will be in the final ISO package

STEP AP242 CAD

| | | implementation format | | | | | | Level of implementation | |
|--|---|-----------------------|------------|----------|-----------|--------------------|---------|--|--------------|
| | CAD information | | AP242 Ed1 | | AP242 Ed2 | | 12 Ed3 | | erentario (1 |
| | T | P21- AIM | XML-BOM | P21- AIM | XML-DM | P21- AIM | XML-DM | Pilot IF test | COTS |
| D Geometry | 3D exact BREP representation | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | 3D tessellated BREP representation | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Presentation (color, layers, transparency, invisibility, etc.) | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Alternative Representation for same Shape (e.g., B-Rep / Tessellated) | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Alternative Part Shapes (e.g., sheet metal before / after stamping) | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| D Product & Manufacturing Information (PMI) | Graphic Presentation (Part Level) | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Semantic Representation (Part Level) | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Saved View (Part Level) | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Graphic Presentation (Assembly Level) | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Semantic Representation (Assembly Level) | YES | n/a | YES | n/a | PLANNED | n/a | not covered ye | YES |
| | Saved View (Assembly Level) | YES | n/a | YES | n/a | PLANNED | n/a | not covered ye | YES |
| water the state of | PMI Presentation Placeholder | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| Assembly and Installation with Fasteners | Hole and fasteners definition based on UDA, UDF and geometric set | YES | n/a | YES | n/a | PLANNED | n/a | not covered ye | YES |
| | Mating requirement | YES | NO | YES | NO | PLANNED | NO | not covered yenot covered ye | YES |
| | Fasteners installation | YES | NO | YES | NO | PLANNED | NO | not covered yenot covered ye | YES |
| | Hole definition | YES | n/a | YES | n/a | PLANNED | n/a | not covered yet | YES |
| Assembly Structure | Single File with Assembly Structure and Geometry | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Single File with Assembly Structure and references to CAD 3D files | YES | YES | YES | PLANNED | PLANNED | PLANNED | | YES |
| | Nested Assembly files with references to CAD 3D files | YES | YES | YES | PLANNED | PLANNED | PLANNED | | YES |
| | External Element References (EER) | YES | N.R. | YES | N.R. | PLANNED | PLANNED | not covered ye | YES |
| Composite Design | Basic Composite (Ply Laminate Table) | YES | N.R. | YES | N.R. | PLANNED | N.R. | | YES |
| | Cartesian Rosette | YES | N.R. | YES | N.R. | PLANNED | N.R. | | YES |
| | Rosette Guided by a Curve | YES | N.R. | YES | N.R. | PLANNED | N.R. | | YES |
| | Ply Shape Explicit Contour | YES | N.R. | YES | N.R. | PLANNED | N.R. | | YES |
| | Ply Shape 3D Tessellated Representation | YES | N.R. | YES | N.R. | PLANNED | N.R. | | YES |
| | Composite Material | YES | N.R. | YES | N.R. | PLANNED | N.R. | | YES |
| | Core Solid | n/a | N.R. | YES | N.R. | PLANNED | N.R. | not covered yet | YES |
| | Cut Pieces | n/a | N.R. | YES | N.R. | PLANNED | N.R. | not covered ver | YES |
| lectrical Wiring Harness | Wiring harness assembly structure | n/a | n/a | YES | PLANNED | PLANNED | PLANNED | , | YES |
| | Wiring harness topology | n/a | n/a | YES | PLANNED | PLANNED | PLANNED | | YES |
| | Wiring harness connectivity | n/a | n/a | YES | PLANNED | PLANNED | PLANNED | | YES |
| | Harness segments and cables content description | n/a | n/a | YES | PLANNED | PLANNED | PLANNED | | YES |
| Ginematics | Motion | n/a | n/a | YES | NO | PLANNED | NO | not covered ver | YES |
| | Mechanism | n/a | n/a | YES | NO | PLANNED | NO | mar ac raide ye | YES |
| Properties | User Defined Attributes (UDA) on geometry level | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | User Defined Attributes (UDA) on part level | YES | YES | YES | YES | PLANNED | PLANNED | | YES |
| | Graphic Presentation (Assembly Level) | YES | YES | YES | YES | PLANNED | PLANNED | | YES |
| STEP Compressed File | | YES | YES | YES | YES | PLANNED | PLANNED | | YES |
| /alidation Properties | 3D Geometry | YES | N.R. | YES | N.R. | PLANNED | N.R. | | YES |
| and and it is positive | PMI | YES | n/a | YES | n/a | PLANNED | n/a | | YES |
| | Kinematics | n/a | n/a | YES | NO NO | PLANNED | NO NO | | YES |
| | Assembly Structure | YES | YES | YES | YES | PLANNED | PLANNED | | YES |
| | Composites | YES | n/a | YES | N.R. | PLANNED | N.R. | | YES |
| | User Defined Attributes (UDA) | VES | n/a VFS | VES | N.R. | PLANNED PLANNED | PLANNED | | YES |

STEP AP242 PDM

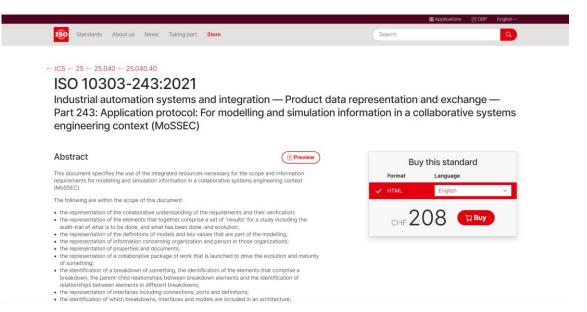
| | | Implementation format | | | | | | l aval of implementation | | |
|---|--------------------------------------|-----------------------|---------|-----------|--------|-----------|---------|--------------------------|-----------------|------|
| PDM information | | AP242 Ed1 | | AP242 Ed2 | | AP242 Ed3 | | Level of implementation | | |
| | | P21- AIM | XML-BOM | P21- AIM | XML-DM | P21- AIM | XML-DM | Pilot | IF test | COTS |
| "As Designed" PDM product | structure | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| "As Planned" PDM product s | structure | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Nested PDM product structur | re | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Incremental Exchange | | NO | NO | NO | NO | PLANNED | PLANNED | | | YES |
| Assembly validation propertie | es | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Lifecycle management (Life(| Cycle, ApplicationDomain, Approvals) | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Document management | | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Person and organization | | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Date and Time | | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Classification | | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Material properties | | YES | NO | YES | NO | PLANNED | PLANNED | | not covered yet | YES |
| Customized PDM properties | | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| User defined attribute | | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Multi-identification | | YES | YES | YES | YES | PLANNED | PLANNED | | | YES |
| Change Management (Work | Request, WorkOrder, Activity) | YES | NO | YES | NO | PLANNED | PLANNED | | | YES |
| | based on effectivities | YES | NO | YES | NO | PLANNED | PLANNED | | | YES |
| Configuration management | based on specifications | YES | NO | YES | NO | PLANNED | PLANNED | | | YES |
| | filtering information | YES | NO | YES | NO | PLANNED | PLANNED | | | YES |
| Alternate / Substitute Parts | | YES | NO | YES | NO | PLANNED | PLANNED | | | YES |
| Mirrored Parts | | YES | NO | YES | NO | PLANNED | PLANNED | | | YES |
| LOTAR Product Structure Validation Properties | | NO | YES | NO | YES | PLANNED | PLANNED | YES | in preparation | |

The MoSSEC Standards

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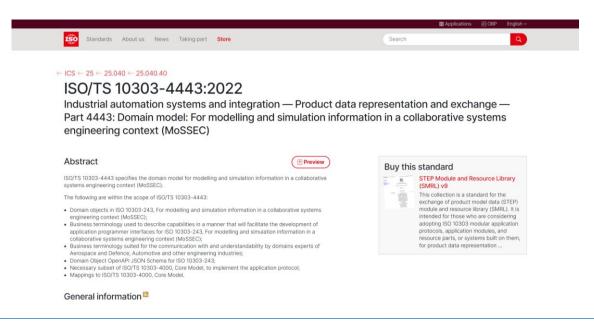
ISO 10303-243 The MoSSEC Application Protocol

A complete activity flow describing how to perform M&S activities in a collaborative systems engineering context



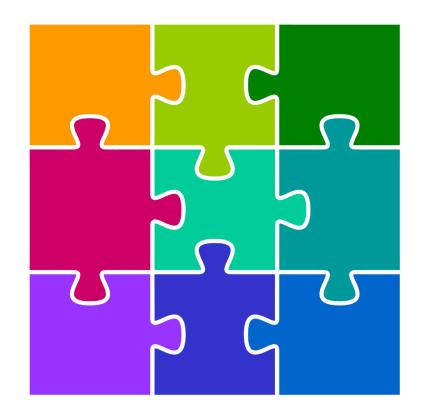
ISO 10303-4443 The MoSSEC Domain Model

The domain neutral object model used to share the context behind decisions made in collaborative M&S activities





The MoSSEC Domain Model



Security & Trust



- Collaboration contracts
- Access rights
- Security classifications

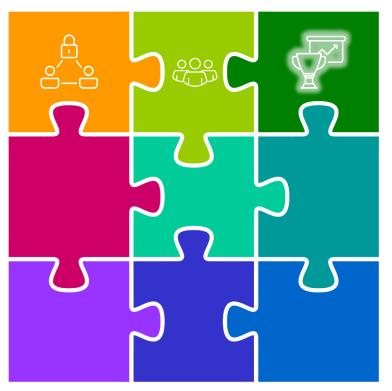
Actors & Organizations

Organizations

Persons

Teams

Value Generation



- Expectations
- Needs and Goals
- Value Creation Strategy



Requirements and Quality

- Requirements
- Approvals
- Assumptions
- Justifications
- Quality Gates

Study Management



Studies

Objectives

Concepts



Models Management

- Model Networks
- Model Types & Instances
- Key Value Types & Instances

Methodologies



Templates

Methods

Libraries

Architecture & Interfaces



- Connections
- Components
- Breakdowns

Optimisation



Objectives

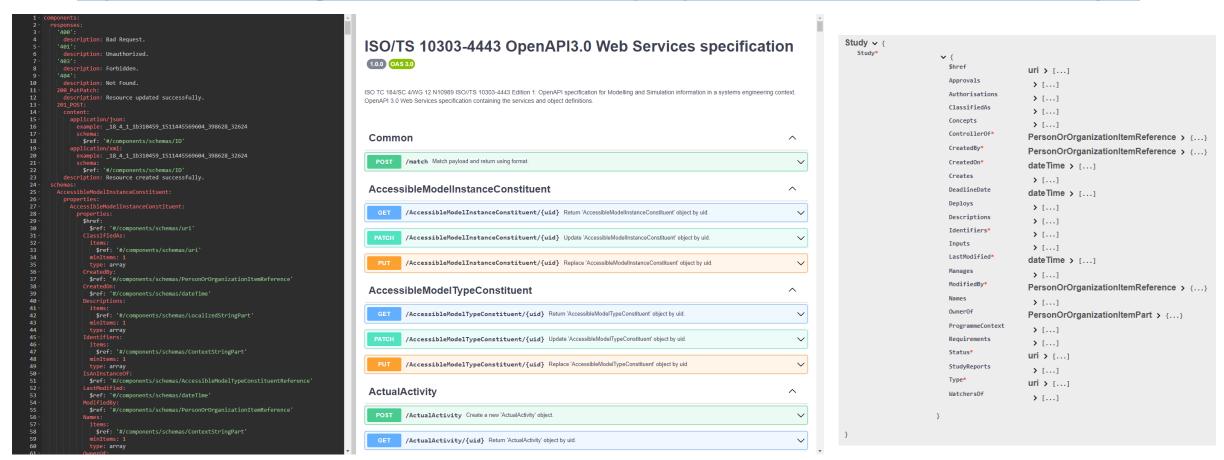
Variables

Uncertainties

MoSSEC Web Services – The MoSSEC OpenAPI schema

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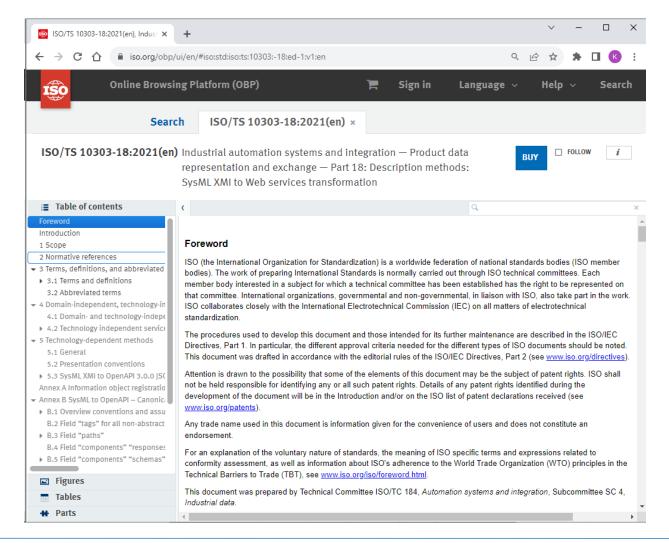
https://standards.iso.org/iso/ts/10303/-4443/ed-1/tech/openapi-schema/domain_model/DomainModel.json



GUI generated using editor.swagger.io

ISO 10303-18:2021 – SysML XMI to Web services transformation

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"This document specifies the definition for services at the point of interaction between a client and server.

The following are within the scope of this document:

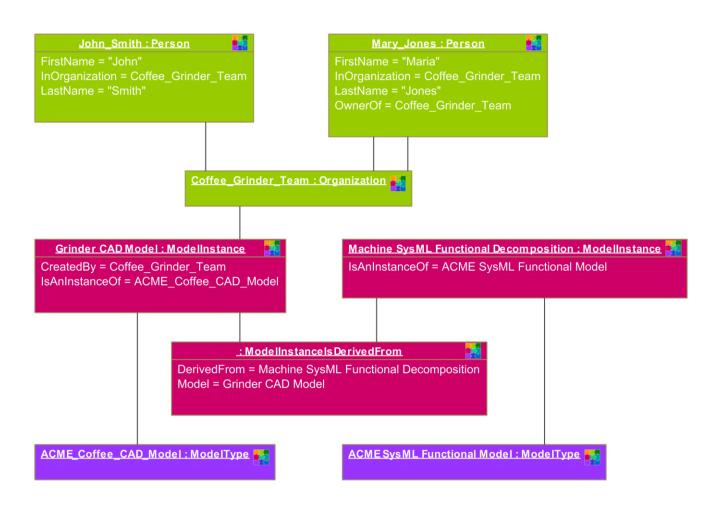
- the specification of the structure, components and conventions for domain- and technologyindependent services implementation methods for STEP (ISO 10303-1);
- transformation of the SysML metamodel constructs to OpenAPI constructs for RESTful web services (see OpenAPI:3.0.0[25] and IETF RFC7231)."

ISO



Applying MoSSEC OpenAPI Web Services – Introducing ACME Coffee Inc

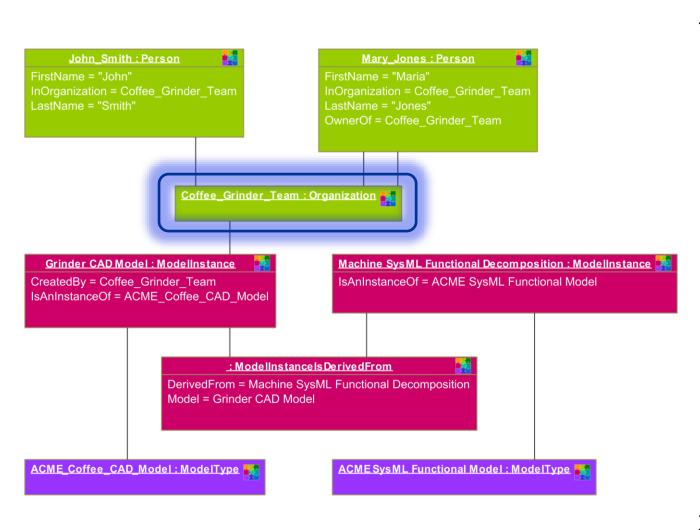
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NOTE: Representation of AP243 ONLY. Data not ACCURATE

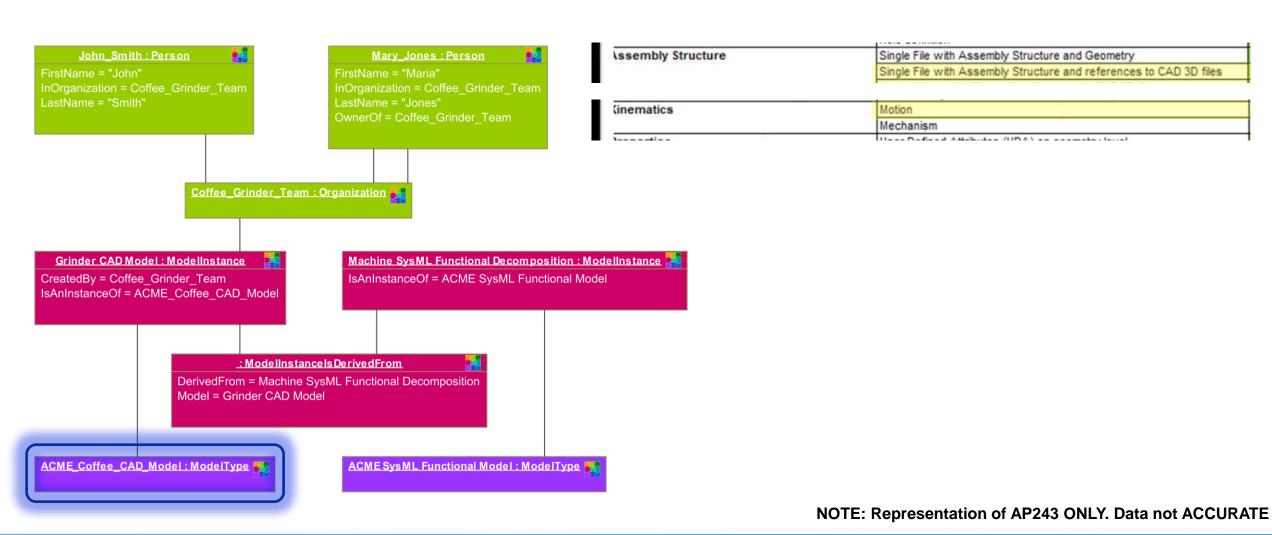


Applying MoSSEC OpenAPI Web Services – Introducing ACME Coffee Inc



```
"Organization": {
 "$href": "UID CoffeeGrinderTeamOrganization",
 "InOrganization": [
   "Reference": "UID_AcmeCoffeeOrganization"
 "Names": [
   "LocalizedString": {
    "$href": "UID CoffeeGrinderTeamName",
     "Context": {
      "Reference": "UID CoffeeGrinderTeamOrganization"
    "Language": {
      "Language": {
       "CountryCode": "GB",
       "LanguageCode": "en"
     "Text": "Coffee_Grinder_Team"
             NOTE: Representation of AP243 ONLY. Data not ACCURATE
```

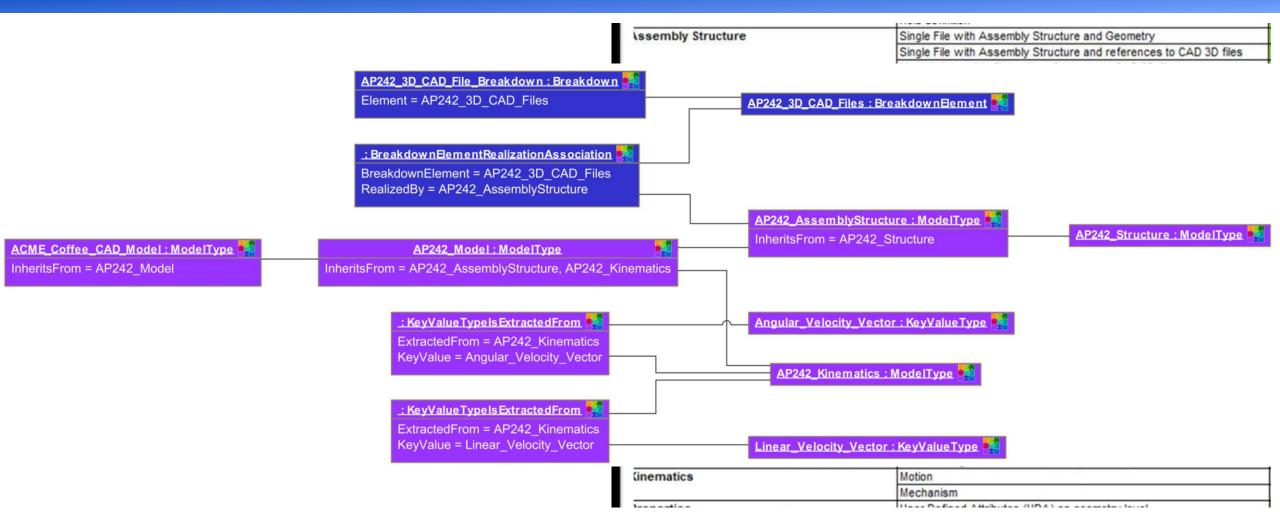
Applying STEP OpenAPI Web Services – Breaking down the ACME Coffee CAD Model with AP242 interface





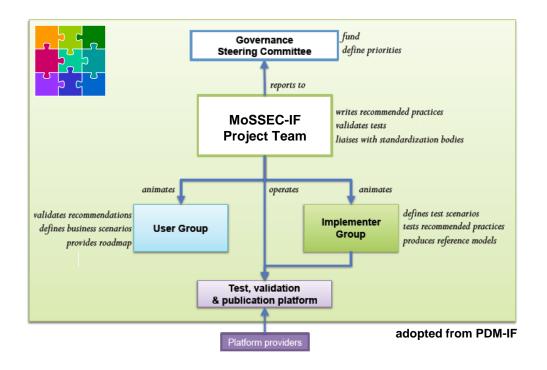
Applying STEP OpenAPI Web Services – Breaking down the ACME Coffee CAD Model with AP242 interface

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NOTE: Representation of AP242 and AP243 ONLY. Data not ACCURATE

The Mossec Implementation Forum



- Need for IF collaboration and publication spaces.
- Proposal to integrate publications and developments through: Tool Integration and Model Lifecycle Management (TIMLM) INCOSE Working Group
- Yearly workshops at INCOSE IW with MoSSEC-IF International Workshop #1 planned for INCOSE IW 2024.
- Integration sought between standardardization bodies (support through NIST, SAE, ISO, etc.)
- Promote MoSSEC as a standard for use in collaboration frameworks such as MOSA.
- Promote the production of a MoSSEC vocabulary for OSLC.

MBx Interoperability Forum

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The MBx Implementor Forum is a joint testing effort between AFNeT, PDES, Inc. and prostep ivip. The objective of the forum is to accelerate MBx translator development and ensure that users' requirements are satisfied. The MBx Implementor Forum is an approach to establish a common test activity in the CAD and CAE areas by merging AFNeT's, PDES, Inc.'s STEPnet and prostep ivip's RoundTable activities.

The goals of the MBx Implementor Forum are to:

- Implement functionality for today's needs
- Identify functionality for tomorrow's needs
- Avoid roadblocks by establishing agreed upon approaches
- Increase user confidence by providing system and AP interoperability testing
- Ensure new functionality does not adversely impact existing implementations

The MBx Implementor Forum is significantly improving STEP translator quality and decreasing translator time-to-market



STEP Recommended Practises

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- Recommended Practises
 - AP242 Domain Model XML Product Structure and Assembly
 - AP242 Domain Model XML Domain Model XML Kinematics
 - PMI <u>Unicode Strings Specifications</u>

Recommended Practices for STEP AP242 XML Product & Assembly Structure

V3.1 (18/11/2022) for AP242 ed3

- Transfer of customized PDM data
- Support of Multi-View Product Structure Representation
- Update for Alternate & Substitute



Recommended Practices for STEP AP242 XML Kinematics

V1.1 (18/11/2022) for AP242 ed3

 Kinematic Exchange (STEP XML + STEP Geometry or JT)



STEP AP242 Benchmark

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Two benchmarks on PDM scope launched since 2017

- Presentation of the test cases
- List of tested functionalities
- Results for each vendors STEP interface per test cases

Short Version

Published on 15th of March 2017, version 1.0, public access.

STEP AP242 Benchmark #1 - CAD test cases - Short test report

| STEP AP242 benchmarks are conducted by | | | | | |
|--|--|--|--|--|--|
| and prostep IVIP | | | | | |
| Download Benchmark documents: Short Public Reports | | | | | |
| Benchmark #3 | | | | | |
| STEP AP242 Benchmark #3 - CAD test case - Short test report Published on 30th of September 2020, version 1.0, public access. | | | | | |
| STEP AP242 Benchmark #3 - PDM test cases - Short test report Published on 30th of September 2020, version 1.0, public access. | | | | | |
| Benchmark #2 | | | | | |
| STEP AP242 Benchmark #2 - CAD test cases - Short test report Published on 21st of June 2017, version 1.1, public access. | | | | | |
| STEP AP242 Benchmark #2 - PDM test case - Short test report | | | | | |

| | | (end-user check is done in the PDM system) | | | (end-user check is done in 3DPDF or in the solutions) | | | | |
|----------------|--------------------------------------|--|--|--|---|--------------------------|---|--|--|
| Step number | Criteria name | Dassault Systèmes 3DEXPERIENCE R2020x FD01 | PROSTEP AG OpenPDM v8.5.8 for TeamCenter v11.5 | T-Systems COMPDM v2020.1.0 for Aras Innovator 12.0 SP1 | Datakit CrossManager 2020.1 | Elysium ASFALIS EX8.2 | CoreTechnologie 3D_Evolution 4.3 SP1 | | |
| Phase A: | STEP import from sample file and | export | | | | | | | |
| 1 | STEP IMPORT | • | • | • | • | • | • | | |
| | End-user check | • | • | • | • | • | • | | |
| 2 | End-user check of nb. child. VP | • | • | • | • | | • | | |
| | End-user check of centroid VP | • | | | • | | • | | |
| 3 | STEP EXPORT | • | • | • | n/a | • | • | | |
| 3 | Export of number of children VP | • | • | • | n/a | • | • | | |
| | Export of notional centroid VP | • | | | n/a | • | • | | |
| 3 | STEP file conformity | see the three lines below | | | | | | | |
| 3 | XML conformity check error | • | • | • | n/a | • | • | | |
| 3 | XSD conformity check error | • | • | • | n/a | • | • | | |
| 3 | Comparison and R.P. conformity check | • | • | • | n/a | • | • | | |
| 3 | Import of exported STEP File | • | • | • | • | • | • | | |
| Phase B: | STEP import from selected files | | | | | | | | |
| 4 | STEP IMPORT | • | • | • | • | • | • | | |
| | End-user check | • | • | • | • | • | • | | |
| 2 | End-user check of nb. child. VP | • | • | • | • | | • | | |
| | End-user check of centroid VP | • | | | • | | • | | |

Solution with target PDM system

Solution without target PDM system



| Test result | Symbol |
|--------------------------------------|--------|
| Total success | • |
| Success with minor issues | • |
| Partial success with major issues | • |
| Partial success with critical issues | • |
| Total fail | • |
| Not supported | |
| Not applicable | n/a |





STEP AP242 and AP243

Consistently defined complex products and their context

Bernd Feldvoss – Airbus Commercial Aircraft Kyle Hall – Airbus Commercial Aircraft

